# TEMPO

BMBF Research project "Biodiversity and Temporary Building" **Building references catalogue**February 2007

#### REFERENCE CATALOGUE: TEMPORARY BUILDINGS

#### Title of the project

TEMPO - Temporal building

#### **Authors list**

Finn Geipel, Susan Draeger, Henrike Rabe, Heiko Walth, Anna Wozniak

#### Address

LIA – Laboratory for Integrative Architecture, University of Technology Berlin, Unit of Prof. Finn Geipel, Secr. A20, Strasse des 17.Juni 152, D-10623 Berlin, Germany, susan.draeger@tu-berlin.de

#### **Contact person**

Prof. Dr. Michael Kleyer, michael.kleyer@uni-oldenburg.de, www.uni-oldenburg.de/landeco/

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#### Introduction

This reference catalogue presents a selection of build temporary buildings, applied as main references for the research project "Tempo – Temporary Building" carried out at University of Technology Berlin conducted by Prof. Finn Geipel.

Important aspects for the inspection of temporary buildings are the time frame, the scale and the program. Theses aspects are show together with the different categories (low budget, modular, rapid assembly, recycling, reusable, small impact on the landscape) in form of diagrams on each reference page.

The Reference catalogue shows a selection of the investigated projects. This list is not exhaustive.

The projects were selected regarding criteria of high reusability, recycling, mobility, modularity, low budget and minimal effects on the soil with regard to surface sealing or lasting changes. Each of the shown reference projects has specific qualities in one or more of these criteria.

All reference projects have been built after 1980 with the exception of some projects built between the 20s and 70s. The reason for this selection is the structural transformation of the economy and the society that started over 20 years ago.

The goal of the reference research is to define conditions for and the definition of suitable, temporary building typologies.

Finn Geipel, Susan Draeger, TU Berlin, 28.02.2007

# Legend

#### Time Frame: **Building Character:** (> 20 = permanent) (years) $\wedge \wedge \wedge$ Foldable System Integrative model Scale: Mobile 1000 Urban planning 200 Building Modular (2-dimensional) Object 50 Modular (3-dimensional) Program: Bricolage Model Α Art Ε Exhibition Housing Industrial building Н Ρ Public building 0 Object Criteria: Construction System: Low budget Container Pneu Modular H Rapid assembly Solid construction Recycling Steel framework Reusable Tent Wood framework Small impact on the landscape

+

Combined construction

### Content

# 1 Industriell gefertigte serielle Bauten

Kaufmann, O. L. & J.

Koh Kitayama

KSV Architekten

Morasutti, Bruno

200	Algeco	Container system	Paris, France	2003
	Atelier Hitoshi Abe	XX-Box System, Type 000, Type 001	Shiroishi, Japan	1995
	Ban, Shigeru	Nova Oshima showroom	Tokyo, Japan	1994
	DHS Systems	DRASH SYSTEM	worldwide	2004
	Fagsi, Alho	Mobile office	Europe	2000
	Haller, Fritz	Modular System USM-Haller	Solothurn, Switzerland	1998
	Inform	Canon Showroom	Berlin, Germany	2003
	Keim & Sill	Rathenow Housing	Rathenow, Germany	1997
	Klebl	Neckermann Logistic Centre	Heideloh, Germany	1994
	Portakabin	Portakabin	Europe	1961
	Price, Cedric	Inter-Action Centre	London, UK	1977
	Röder	Multi-Purpose-Room	Europe	2000
	Rümmele & Ströhle	Prefabricated houses	Vorarlberg, Austria	2000
	Struckmeyer	Airhouse	Germany	1974
	Uniteam	Office- and Housing Container	worldwide	2003
	Zwicky, Stefan	5. Designers' Saturday in Langenthal	Langenthal, Switzerland	1998
50	Cirugeda, Santiago	Strategies for subversive occupation	Sevilla, Spain	2002
	Layher	Layher scaffolding system	worldwide	2003
2	Industrielle Prototypen			
200	4-	Huit constructions and see for usualities	Europa	1006
200	4a Bauart Architekten	Unit constructions system for pavilions Temporary Office Building	Europe Neuchâtel, Switzerland	1996 1996
	Bauart Architekten	Modular-Thun School	Thun, Switzerland	1998
			,	
	Berlinger, Kaufmann, Ruef	Oa.sys	Europe	2000
	Buckminster Fuller	Dymaxion House	USA	1927 1980
	Hopkins, Michael	Patera	UK -	1900

House Su-si

Secondhouse Project (Project)

Factory in Longerone

Modular Exhibition System (MAS)

1996

1998

2000

1967

Europe

Europe

Longerone, Italy

Asia

	Piano, Rogers	B & B Italia Office Building	Novedrate, Italy	1973
	Prouve, Jean	Tropical House	Africa	1949
	Yamamoto, Riken	Ora Town Hall		2003-
E0			Ora, Japan	2003-
50	Ban, Shigeru Barthel & Maus	Paper Structure  Modular load-bearing construction	Puilly-en-Auxois, France Europe	2002
	Dartilei & Iviaus	Modular load-bearing construction	Europe	2001
3	Autorenarchitektur			
200	Aisslinger	Loftcube	Berlin, Germany	2003
	aml Architekturwerkstatt	Temporary bank	Nuremberg, Germany	2000
	Attila Foundation	paraSITE	NL	1996
	Ban, Shigeru	Japanese Expo pavilion	Hanover, Germany	2000
	Ban, Shigeru	Paper Log House	Kobe, Japan	1995
	Ban, Shigeru	Nomadic Museum	New York, USA	2005
	Bergquist, Larsson, Nordström	Jukkarsjärvi Ice Hotel	Jukkarsjärvi, Sweden	1997
	Böhtlingk, Eduard	Extendible caravan with tent roofs	Europe	1998
	Circus Architects	Mobile cinema (Project)	Scotland, U.K.	1996
	Exilhäuser	Multifunctional extra room	Pfaffing, Germany	2001
	Festo Corporate Design	Airtecture	Esslingen, Germany	1996
	Festo Corporate Design, A.Thallemer	Airquarium	Esslingen, Germany	2002
	FLT Happold	Mobile Campus	New York City, USA	1998
	Future Systems	MoMi	London, UK	1991
	Jullien, Béatrice	Exhibition pavilion	Vallery, France	1996
	Kalhöfer & Korschildgen	Movable Studio	Remscheid, Germany	1997
	Kaufmann & Norlander	A&B house	Europe	2002
	Lacaton & Vassal	Latapie house	Floirac, Bordeaux, France	1993
	Piano, Renzo	IBM travelling pavilion	Europe	1982
	Pugh & Siegal	Office for mobile design	Venice, USA	1998
	Rigamonti, Jorge	Campamento turistico Cayo Crasqui	Los Roques, Venezuela	1991
	Schneider & Schumacher	Info Box	Berlin, Germany	1995
	Studio Andreas Heller	Exhibition pavilion	Germany	1998

	Turkali, Zvonko	Kulturmobil	Frankfurt a. M., Germany	1996
	Zumthor, Peter	Swiss Expo pavilion	Hanover, Germany	2000
50	Hoberman, Chuck	Geodesic dome	UK	1996
	Ito, Toyo	Dwelling for Nomad Women - Pao	Tokyo, Japan	1985
	Kalhöfer & Korschildgen	Mobile kitchen	Germany	1998
	Nakao, Hiroshi	Black Maria	Karuizawa, Japan	2000
	Ruiz de Azúa, Martin	Elementary house	Germany	2000
4	Objekte mit partiellem Bezug			
200	Alfred-Wegener-Institute	Neumayer Research Station II	Antarctica	1992
200	Alfred-Wegener-Institute British Antarctic Survey	Neumayer Research Station II Halley Research Station V	Antarctica Antarctica	1992 1991
200	•	•		
200	British Antarctic Survey	Halley Research Station V	Antarctica	1991
200	British Antarctic Survey Fave, Jean-Paul	Halley Research Station V Concordia (Dome C)	Antarctica Antarctica	1991 2004
200	British Antarctic Survey Fave, Jean-Paul Maersk	Halley Research Station V Concordia (Dome C) Oil Platform Maersk Guadrian	Antarctica Antarctica North Sea	1991 2004 1982
200	British Antarctic Survey Fave, Jean-Paul Maersk Rosaviakosmos	Halley Research Station V Concordia (Dome C) Oil Platform Maersk Guadrian MIR Space shuttle	Antarctica Antarctica North Sea Universe	1991 2004 1982 1986
200	British Antarctic Survey Fave, Jean-Paul Maersk Rosaviakosmos Saipem	Halley Research Station V Concordia (Dome C) Oil Platform Maersk Guadrian MIR Space shuttle Offshore Construction	Antarctica Antarctica North Sea Universe worldwide	1991 2004 1982 1986 1987
200	British Antarctic Survey Fave, Jean-Paul Maersk Rosaviakosmos Saipem BMW Group	Halley Research Station V Concordia (Dome C) Oil Platform Maersk Guadrian MIR Space shuttle Offshore Construction MobiCell	Antarctica Antarctica North Sea Universe worldwide Germany	1991 2004 1982 1986 1987 2004

# **Datasheets**

1 Industriell gefertigte serielle Bauten



Category Low Budget Modular Recycling, Reusable Small impact on landscape	Project Temporary Television Center at Roland Garros Tennis Championship	Author Algeco Container System	Short description  Television center for the Roland-Garros Tennis Championship. 150 modules of prefabricated container bos 3-level-stacking.  The container are insulated office container, which are available in different sizes and for rent or for sale. office containers used for the television center have standard size (6 x 2,5 x 2,8m). The television Center assembled in three weeks before the championship and dismantled afterwards.	
Site Paris, France	Year 2003	Program Temporary Television center	accompany to the state of the s	
m² 2200 (Office container 15m²)	Cost 461 € / m²  ( total costs for Office container: 5000 €)	useful life, intended Single use: < 1 year Total lifespan: > 20 years	Recyclability Boxes 100% recyclable Product recycling Container Reusable	
Construction Container Boxes (three level stacking)	Material steel panel insulation: 41 mm polyurethane foam	Installation plugged in from outside	Building character	Source / Photograph Credits - L'architecture d'aujourd'hui 348, 09/10 2003, p. 24 ff
		Foundation No foundation necessary if put on hard underground (Asphalt surface)		



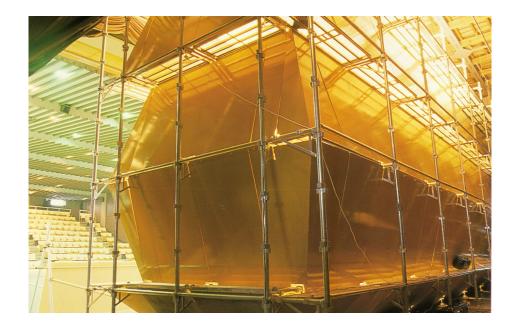




Category Low budget Modular Rapid Assembly, Reusable Small impact on landscape	Project XX-Box System / Type 001	Author Atelier Hitoshi Abe	Short description  The XX-Box System is a temporary space construction that can be set up and dismanteld at any tir offers a temporary exhibition space that anyone can design and build, based on the principle just like I For materials, it uses the forms for pouring concrete and the scaffolding and drop-sheets that have tend play only a supporting role in architectural activity to date. The system is built entirely from a combinati	
Site Shiroishi, Miyaki Pref., Japan	Year 1995	Program exhibition space	construction site materials available o	on the market.
m <sup>2</sup> 35	Cost	useful life, intended Single use: < 1 week Total lifespan: permanent	Recyclability reusable	
Construction Scaffolding	Material scaffolding drop-sheets panels	Foundation No foundation necessary	Building character	Source / Photograph Credits - JA no.3, 1995



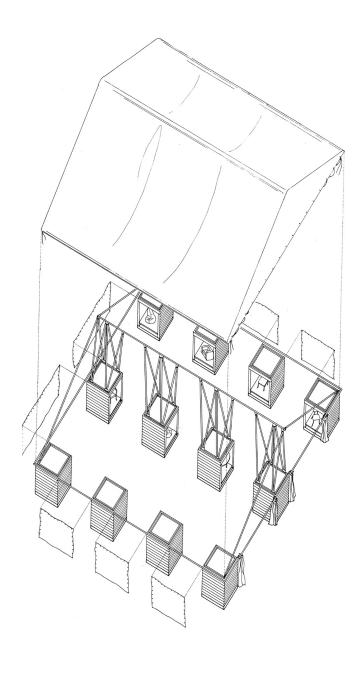
\*Model 12





Category Low budget Modular Rapid assembly, Reusable Small impact on landscape	Project Container Structure Nova Oshima Showroom	Author Shigeru Ban	Short description  The temporary furniture showroom was built to last for just one month but was designed to provide a mexhibition afterwards. Small rental containers were intended for use as stores for roadwork machinery, a equipped with a shutter as a show window for the furniture. The primary structure is provided by the coritself, while the space is enclosed by a light steel frame and a tent like ceiling. Only the frame and tent r	
Site Tokyo, Japan	Year 1994	Program Exhibition space Temporary furniture showroom	to be stored and transported, while the branch.	main structural container itself can be hired at any rental company
m² 289	Cost 470 € / m²	useful life, intended Single use: 1 month Total life span: > 20 years	Recyclability Reusable	
Construction aluminium container (rental) light steel frame (roof)	Material container: aluminium structure frame: steel membrane	Installation -	Building character	Source / Photograph Credits - JA 30, Shigeru Ban, The Japan Architect Co. Ltd, 1998 - Mc Quaid, Matilda: Shigeru Ban, Phaidon, London, New York, 2003, p. 235 f
+		Foundation No foundation necessary	<b>←</b> →	



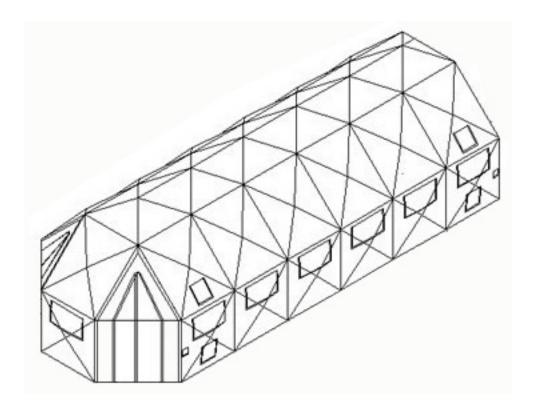


\*Axonometric 15



Category Modular Rapid Assembly Reusable Small impact on landscape	Project Drash S-Series S6 module	Author DHS Systems	errect. Drash comes as one package. Four people for the errection and no looking devices are neces DHS Systems offer 42 different single shelter mod	dules from 8 to 102 m <sup>2</sup> . The S-Series ist available in 12
Site Worldwide	Year 2004	Program Field Office Hospital Camp Field office	of 4,1m. The interior height is 2,50m. There is an the interior covers to provide thermal insulation. To cover. The packed dimensions are 1,68 x 1,02 x 0	ncrease in length by increments of 1,5m starting at a length average of 30cm of air-space between the exterior and he Shelter includes screen windows, screen doors, ground 1,56m and the total weight is 228kg. ental control units, lighting, heating, power distribution &
m <sup>2</sup> 37,5 S6 module (outside: 11,7 x 4,1 x 3,3m) (inside: 10,4 x 3,5 x 2,5m)	Cost 574 € / m² (total 21.516 €)	useful life, intended Single use: < 1 year Total life span: > 10 years	Recyclability Reusable	
Construction TITANITE frame with preattached XYTEX Covers. (Structure and membrane are one)	Material Membrane: XYTEX Shelter frame: TITANITE	Installation Fluorescent lights electrical cable and edu duct ports  Mobile trailer with power generation Foundation No foundation necessary	Building character	Source / Photograph Credits - www.drash.com - manufacturer's information - Interview with Travis Dunn, 6.12.2005



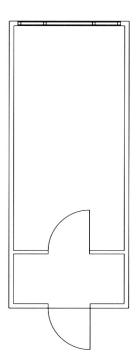


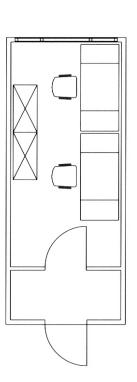




Category Modular Rapid Assembly Reusable Small impact on landscape	Project Mobile-office	Author Alho Fagsi		abricated modular building system is flexible, expandable and mporary use. The company offers 4 different basic modules in n.
Site Europe	Year 2004	Program Offices		
m <sup>2</sup> 18 m <sup>2</sup> office-container (6 x 3 x 2,5 m)	Cost 600 € / m² (total: ~10.000 €)	useful life, intended single use: 1 - 5 years total life span: > 20 years	Recyclability reusable	
Construction Modular steel-frame system	Material Construction: Steel Facade: galvanized steel panels with insulation (PU-Sandwich)	Installation - pre-instalated power, gas and water installation in sandwich wall electronical heating / radiator  Foundation single story: - no foundation necessary multiple stories: - strip foundation or concrete slab	Building character	Source / Photograph Credits  - DBZ 5/2001, Stahlraummodule im Objektbau, p. 86-89  - www.alho.de  - Alho Immotions; Maufacturer's Information, 2005



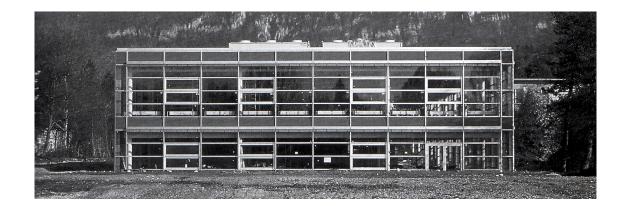


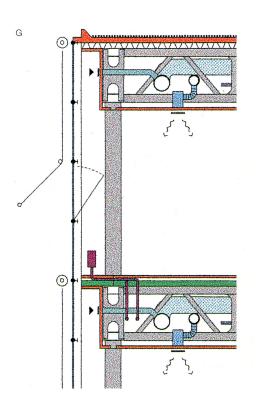


\*Plan 19



Project Modular System USM-Haller (MIDI ARMILLA)	Author Haller, Fritz	USM-Haller modular system (MIDI ARM construction system, comprising load-be	noratories for natural sciences of a Kanton school is build with the llLLA). Two-storey, free-standing school extension, executed in a unit earing structure, service modules as well as floor, partition and facade non-directional geometric system - especially the internal partitions,
<b>Year</b> 1992	Program School	service networks and connections for fit Load-bearing structure of a system of or between intermediate and peripheral be planned by computer programme for the	tings and installations - can be combined in a variety of ways. olumns and combined trussed and Vierendeel girders. No distiction pams, thus unlimited extendability. Electrical and sanitary networks e layout of mechanical services in adaptable buildings. Wall elements installations, thus facilitating later changes.
Cost 1481 € / m² (total: 8.198.465 €)	useful life, intended Permanent	Recyclability No recycling concept	
Material Construction: Steel floors: precast concrete slabs Facade: glass facade Inner walls: compst. wall elements	Installation Installations run within the load-bearing structure  Foundation Concrete slab	Building character	Source / Photograph Credits - DETAIL #5 1998, S. 813-818 - DETAIL #4 2001, S. 608-610 - Fritz Haller, Bauen und Forschen GmbH
	Modular System USM-Haller (MIDI ARMILLA)  Year 1992  Cost 1481 € / m² (total: 8.198.465 €)  Material Construction: Steel floors: precast concrete slabs Facade: glass facade	Modular System USM-Haller (MIDI ARMILLA)  Year 1992  Program School  Cost 1481 € / m² (total: 8.198.465 €)  Material Construction: Steel floors: precast concrete slabs Facade: glass facade Inner walls: compst. wall elements  Foundation  Haller, Fritz  Haller, Fritz  Useful life, intended Permanent  Installation Installation Installation Foundation	Modular System USM-Haller (MIDI ARMILLA)       Haller, Fritz       The building for teaching rooms and lat USM-Haller modular system (MIDI ARM construction system, comprising load-be infill elements. The components of this service networks and connections for fit Load-bearing structure of a system of c between intermediate and peripheral be planned by computer programme for the assembled on the floors and contain not assembled on the floors and contain not load. The following the planned by computer programme for the assembled on the floors and contain not load. The following the planned by computer programme for the assembled on the floors and contain not load. The following the planned by computer programme for the assembled on the floors and contain not load. The following the f



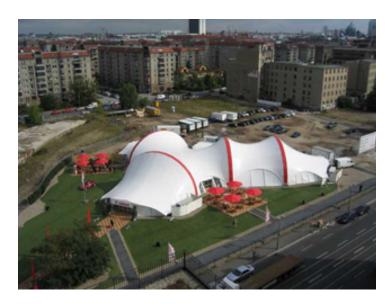


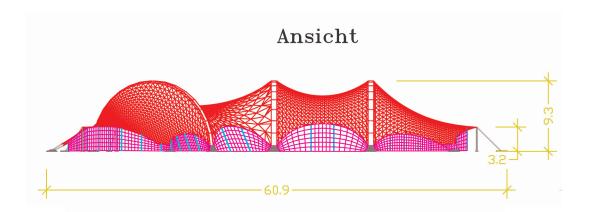


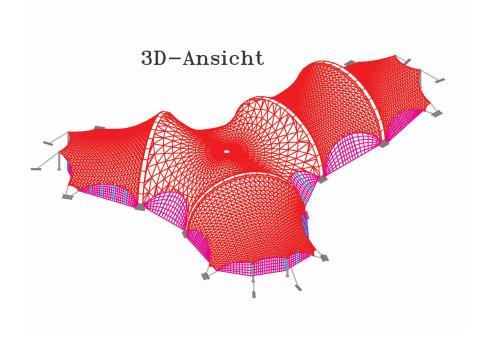


Project Canon Showroom	Author INFORM /	Short description  Exterior showroom for the presentation	of Canon products during the IFA 2003 in Berlin. After two weeks in
	Spannbau	Berlin the exhibition went to 5 other cities in germany.  The tent system ist a modular system made up of 3 basic elements: the inner-, the middle- and the end	
Year 2003	Program Exhibition	temporary building or as permanent ex	ljusted according to the needs. The system can be used as a tention for existing buildings. The construction composes out of semi- cessary for the anchorage. For a team of 9 workers the assembly and ur days.
Cost 429 € / m² (total: 500.000 €)	useful life, intended Single use: < 1 year Total life span: ~ 10 years	Recyclability Reusable Structure: Product recycling	
Material skin: textile membrane construction: aluminium floor: wooden panels	Installation GWP installation prepared under ground (80cm) (depends on installation on site)  Foundation no foundation necessary	Building character	Source / Photograph Credits - www.canon.de (4.9.2003) - Horn "canon am Potzdamer Platz", i+fc Industrie, 8/2003, p. 12 ff -Agentur FCE www.first-class-events.com
	Year 2003  Cost 429 € / m² (total: 500.000 €)  Material skin: textile membrane construction: aluminium	Canon Showroom     INFORM / Spannbau       Year     Program       2003     Exhibition       Cost     useful life, intended       429 € / m²     Single use: < 1 year	The tent system ist a modular system or module. Each form and size can be at temporary building or as permanent excircular aluminium floor: wooden panels    Canon Showroom   INFORM / Spannbau







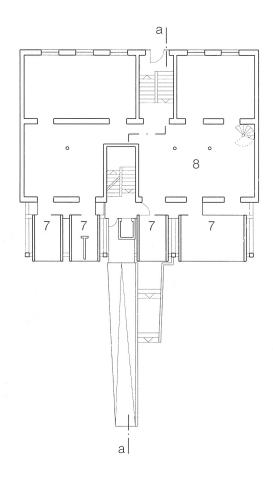


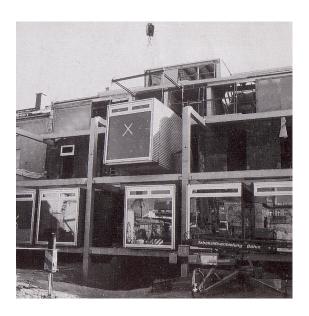




Category	Project	Author	Short description	
Modular Reusable	Rathenow Housing	Keim, Jochen Sill, Klaus	Extension of existing building with housing and commercial use by adding prefabricated containers. The loadbearing structure of the extension consists of a precast concrete skeleton frame designed to support 12 prefabricated housing containers. These were assembled complete with sanitary and other services in a works 500 km from Rathenow. The cells were, therefore, executed in sizes that could be transported by	
Site Rathenow, Germany	Year 1997	Program Housing	service systems. The containers are cons	ners were hoisted into position by crane and "plugged into" the tructed of common industrial materials such as insulated wall and eting. The base slabs are in reinforced concrete for reasons of fire
m <sup>2</sup> 231 (12 containers of 21m <sup>2</sup> each)	Cost	useful life, intended Permanent	Recyclability No recycling concept, container reusable	
(12 containers of 21m² each)				
Construction Loadbearing structure: precast concrete skeleton	Material  Precast concrete, insulated wall and roof panels, glass, corrugated aluminum Containers: insulated panels,	Installation Containers connected to existing installations	Building character	Source / Photograph Credits - DETAIL #5 1998, S. 808-812
+	aluminum sheeting, reiforced concrete slab	Foundation Foundation necessary (concrete slab)	<b>←</b>	









Category Low budget Modular	Project Neckermann logistic center	Author Klebl	Short description  The logistic center is equipped with the latest warehouse and materials handling technics. The Neckermar Logistic Center provides space for 800.000 products. 32.000 products are sent from the logistic center dail There are palletised in narrow aisles, which can be reached by forklifts.	
Site Heideloh (Bitterfeld) Germany	Year 1994	Program Logistic center	-	
m <sup>2</sup> 21.000 m <sup>2</sup> 420.000 m <sup>3</sup>	Cost	useful life, intended > 20 Years	Recyclability No	
Construction Steel + concrete	Material Construction: steel, concrete Facade: metal panels Prefabrications	Foundation Concrete plate	Building character  →	Source / Photograph Credits - Susan Draeger, 1999 - http://www.neckermann.de/unternehmen/presse/index.mb1?mb_f020_id=dKBWDmKSldMjajHLWHLP9&mb_v301_ch=4d8c0 - www.klebl.de





\*Interior view 27

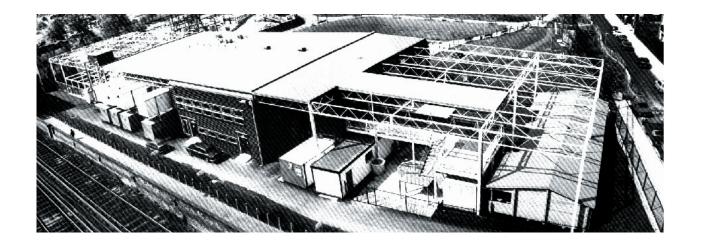


Category Modular Rapid Assembly Reusable Small Impact on landscape	Project Sanitary Container	Author ADCO TOI TOI & DIXI Sanitary System	Short description  Mobile Sanitary Systems from TOLTOL DIXI have an integrated tank, which is filled with water and biodegradable sanitary concentrate. The tank will be pumped down regulary and disposed in clarification plar. The mobile sanitary container are provided with urinals and washbasins. They can be used everywhere, because the containers are completely independent from infrastructure, water supply, and canalisation.	
Site Europe	Year 1983	Program Sanitary Service		
m² 14,4	Cost  1805 € / m²  (total cost of sanitary container: 26.000 €)	useful life, intended Single use: < 1 years Total life span: > 20 years	Recyclability Reusable	
Construction Steel construction	Material  - Coated Steel; external steel panels are coated with plastisol, a hardwaaring resin  - plastic (interior)	Installation - Kombinierter Frisch- und Abwassertank (10m²) - Fakalienhebenlage - Heizung, Stromanschluß Foundation Pad foundation	Building character	Source / Photograph Credits - Interview mit Thomas Schult, TOI TOI Systeme, 13591 Berlin, 11/2005 - Herstellerinformation TOI TOI Sanitärsysteme



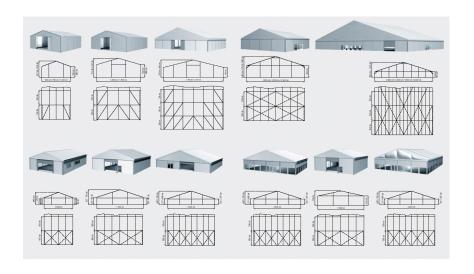


Category Modular Low Budget Reusable Small impact on landscape	Project Inter-Action-Center	Author Price, Cedric	Short description  Price realize much of the original spirit of the Fun Palace in his 1977 Inter-Action Centre, built in Ken north of London. Inter-Action was a multi-purpose arts and community center, which provided comm services for the residents. Price's design accommodated workshops, rehearsal rooms, studios, an a hall, classrooms, a childcare center, eating facilities, and administrative offices. The Centre was sea an open framework into which modular elements (containers, portakabins) could be inserted and mo required by programmatic changes. The materials and finishes were simple, straightforward, and exp suggesting conscious avoidance of aesthetics. Price viewed architecture as an embodiment of tempe events. He regarded the center as an ephemeral response to the needs of the community at that tim considered it a temporary structure. He opposed efforts to have the Inter-Action Centre protected as historical building, and called for its demolition. Shortly before Price's death in 2003 the Center was t	
Site Kentish Town, London, UK	<b>Year</b> 1977	Program Culture Centre		
m²	Cost	useful life, intended 27 years	Recyclability no recycling concept	
Construction steel frame construction	Material Steel structure External walls are clad in plastic- coated decking Portakabins	Foundation no foundation only point foundation for structure	Building character  Source / Photograph Credits  Price, Cedric: The Square Book, Wiley-Acader 2003, p.63  Alsop, W.A.: Speculations on Cedric Price Arcl Inter-Action Centre, In: Architectural Record, 7 S. 483ff www.arch.columbia.edu/studio/spring99/jones/project/price/price.html	



Category Low budget Modular Rapid Assembly, Reusable Small impact on the landscape	Project Multi purpose tent	Author Röder Zeltsysteme	Short description  The modular light weight tent system can be used as production space, ware house, logistic center, and show room. The building is for sale, to rent or lease.  There is a great variety in sizes (25->2000m²), floor panels, roff and wall constructions. The sides c covered with soft materials like polyester membrane or with hard materials like metal panels, rollshi wooden panels etc.  It is possible to replace the whole tent with the crane.	
Site Europe	Year 2000	Program Multi purpose space (exhibition, storage, sales room, garage, etc.)		
m² 1500	Cost 76 € / m² (total cost: 113.465 €)	useful life, intended 5-10 years	Recyclability Reusable	
Construction Steel and aluminium structure (slidable system)	Material skin: Polyester membran (low wick) (optional: corrugated metal panels) construction: steel structure, aluminium profiles floor: wooden panels (optional: metal panels)	Installation Installation (climate technology, power, lighting) possible  Foundation No foundation, but ground anchors necessary	Building character	Source / Photograph Credits - http://www.r-zs.de/de/download_center/Lagerzelte_ GB.PDF - www.r-zs.de - Manufacturer Information







H 200 5

Category	Project	Author	Short description  Flexible building system based on the principles of the automobile industry (optimized production proces small amount of product platforms, many models). The structural carcass is build on site (foundation, ste coloumns and floor slabs). All other elements are prefabricated: walls with doors, windows and balconies inner elements with leightweight sanitary cells or staircase (can be plugged in into the structure).  The energy concept is accomodated in an area smaller than 1m² (ventilation, heating with solar energy, vinstallation). The construction period for a house could be reduced to 3 months.  Different sizes, facade designs and colours allow to individualize the houses.	
Modular	Prefab House L1	Simon Rümmle, Gerhard Ströhle		
Site	Year	Program		
Vorarlberg, Austria	2000	housing		
2	Cont		December 11th	
m <sup>2</sup> GF 70 m <sup>2</sup> BGF 142 m <sup>2</sup>	Cost 1000 € / m²	useful life, intended permanent (30-50 years)	Recyclability no recycling concept	
Construction Steel framework, filled with prefabricated wall elements	Material construction: steel prefabricated wall elements (timber with thermal insulation) staircase: glass-fibre reinforced plastic floor: concrete slabs	Installation integrated in the prefabricated elements plug in system	Building character  Source / Photograph Credits - Detail 2001, 4, p. 628 f - www. fuerrot.at	
1 1		Foundation Concrete sole plate		





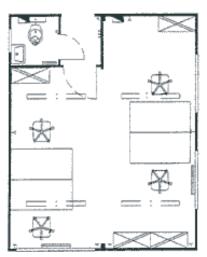
Category Low budget Reusable, Rapid assembly Small impact on landscape	Project Airhouse	Author Struckmeyer Systembau	Short description  Struckmeyer airhouse is a pneumatic construction made out of a plastic coated synthetic fiber membrane Inside the building exists a high pressure of 3 mbar, which is so slightly that it is not perceivable by men. The mebrane is usually made out of one piece to minimize loss of pressure. The anchovage of the membrane to the soil is made by a special anchor.  The assembly including the anchorage takes one week. The required storage space for the folded memb (inclusive supllies) is 25 m².  Recyclability  Reusable	
Site Germany	Year 1974	Program Sport Industry Exhibition		
m <sup>2</sup> 491	Cost 237 € / m²	useful life, intended Single use: < 1 year Total life span: > 10 years		
Construction Pneumatic Construction	Material Polyester membrane	Installation Climate technology, power, lighting included	Building character	Source / Photograph Credits - Struckmeyer Systembau GmbH & Co.KG, Booklet - www.struckmeyer-systembau.de
		Foundation Ground anchors necessary		





Category Low budget Modular Rapid Assembly, Reusable Small impact on landscape	Project Uniteam Container	Author Uniteam	Short description Uniteam developed special container for Mobile Field Hospitals, Military Camps, Freight and Storage Ballistic Protection, and for Housing and Office building. With the UNITEAM-Module system one can create complex offices and housing, which are expandable in 3 dimentions. The Assembly takes 1-2 depending on the complexity of the building. Possible is renting, leasing and buying. Installation supp Heating system (gas or electric), air-conditions, furniture, mini kitchen, sanitary)	
Site Worldwide	Year 2003	Program Office, housing		
m² 18	Cost 289 € / m²	useful life, intended Single use: < 5 years Total life span: permanent (20-30 y.)	Recyclability Reusable	
Construction Steel construction	Material Steel construction Steel panels Isulation	Installation Heating system (gas or electric), lighting and power optional (air-conditions, furniture, mini kitchen, sanitary)  Foundation No foundation necessary	Building character	Source / Photograph Credits - http://www.uniteam-container-service.de/html/ container.html - http://www.uniteam.org/default.asp?ltemid=1187





Category Low budget Modular Rapid Assembly, Reusable Small impact on landscape	Project 5. Designers' Saturday in Langenthal	Author Stefan Zwicky	Short description  One day product presentation of textil- and furniture producers. Presentation for three companies (office furniture and light). Construction: Scaffolding (can be rented on a day-to-day basis, various sizes possible, easy assembly and dismantle, can be covered with membranes, enlighened from inside)  Installation in a big industrial hall: wall of wrapped scaffolding mark the entry, inside 6m high walls, parallel, separate the different companies. Enlightment by simpel neon lamps.  Recyclability  Reusable (Scaffolding, clingwrap membrane)	
Site Langenthal, Switzerland	Year 1998	Program exhibition		
m² 800	Cost 17 € / m²	useful life, intended Single use: 1 day Total life span: > 5 years		
Construction Scaffolding	Material Membrane (Clingwrap) Metal (Scaffolding)	Installation -	Building character	Source / Photograph Credits - Bauwelt 8, 2000, p.29 ff
		Foundation Stands on the soil (no foundation)	<b>←</b>	





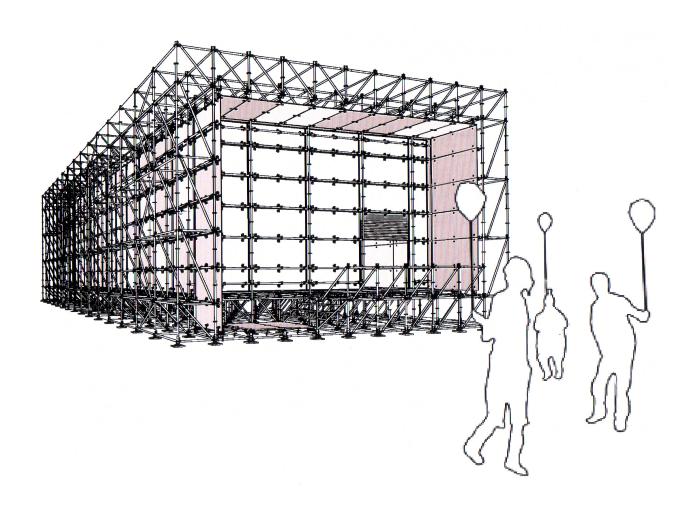


Category Low budget Reusable Small impact on landscape	Project Strategies for subversive occupation	Author Santiago Cirugeda	dumpsters normally rented by the day for the disp dirt and seesaws to create playgrounds of bucolic	ce in the residual, temporary, and forgotten. Heavy metal osal needs of construction crews are filled with grass, pleasure. Scaffolding provides structure for the metal that clings to the side of a building like a barnacle.
Site Sevilla, Spain	Year 2002	Program Art installation shelter		space suggests specific places and given epochs, so tly require regenerating mechanisms which address the steraction with global changes and systems.
m² various sizes	Cost	useful life, intended < 1 year	Recyclability Reusable	
Construction Scaffolding structure Container structure	Material Steel, membrane, container	Installation No installation Foundation No foundation	Building character	Source / Photograph Credits www.trans-formers.org/arists_1/301_cirugenda.htm

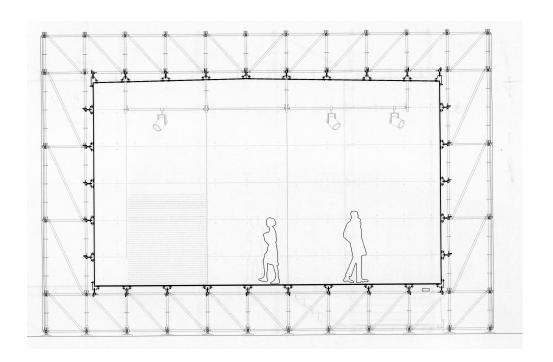


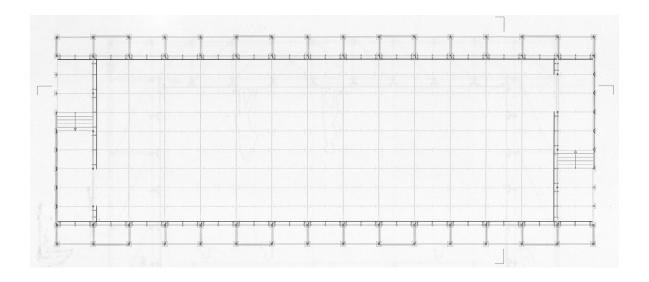


Project Typ LA-291+	Author Layher scaffold system LIA Laboratory for Integrative Architecture / TU Berlin	Short description  The scaffold system is a modular system and very easy and fast to errect (there is no need for any too except a hammer). Scaffold construction protection (with panels or membrane), roof system, diagonal and tribune construction are also possible.  Various modules. "Blitzmodul": 2.2 m² (3.07 x 0.73 x 2.00; 338 €).  The scaffolding system can be used as event hall, exhibition space or show room.  The building can be rented, leased or bought. There is a great variety in sizes and floor and facade particular to the state of the st	
Year 2004	Program Construction system Multi purpose space (exhibition, sport, event, showroom)		
Cost ~ 600 € / m² ~ 430 € / m² (Rent)	useful life, intended Single use: < 1 year Total life span: > 10 years	Recyclability Reusable	
Material structure: Steel or aluminum skin: different choices floor: metal or wooden panels	Installation no installation  Foundation No foundation necessary	Building character	Source / Photograph Credits - www.layher.com - Layher, Wilhelm: "Layher - das Gerüstsystem", Technik-Broschüre, 2003
	Typ LA-291+  Year 2004  Cost ~600 € / m² ~430 € / m² (Rent)  Material structure: Steel or aluminum skin: different choices	Typ LA-291+  Layher scaffold system LIA Laboratory for Integrative Architecture / TU Berlin  Year 2004  Program Construction system Multi purpose space (exhibition, sport, event, showroom)  Cost — 600 € / m² — 430 € / m² (Rent)  Material structure: Steel or aluminum skin: different choices floor: metal or wooden panels  Foundation	Typ LA-291+  Layher scaffold system LIA Laboratory for Integrative Architecture / TU Berlin  Year 2004  Program Construction system Multi purpose space (exhibition, sport, event, showroom)  Cost ~ 600 € / m² ~ 430 € / m² (Rent)  Material structure: Steel or aluminum skin: different choices floor: metal or wooden panels  Layher scaffold system Integrative Architecture / TU Berlin  Program Construction system Multi purpose space (exhibition, sport, event, showroom)  Useful life, intended Single use: <1 year Total life span: > 10 years  Recyclability Reusable  Building character  Building character



\*Perspective 37

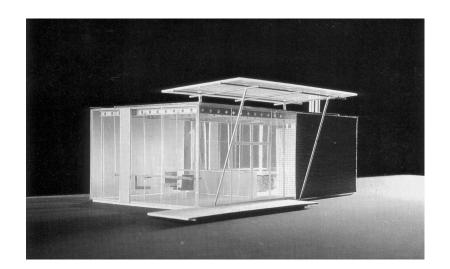


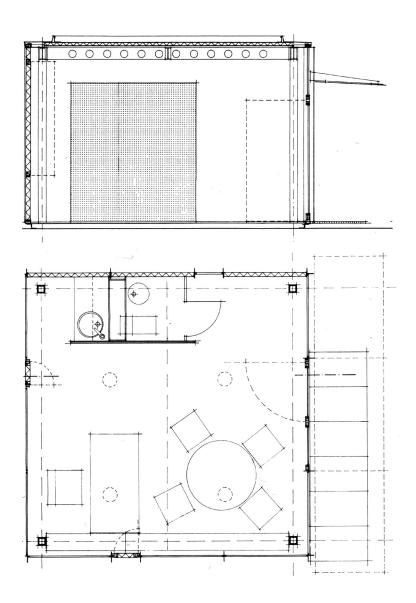


2 Industrielle Prototypen



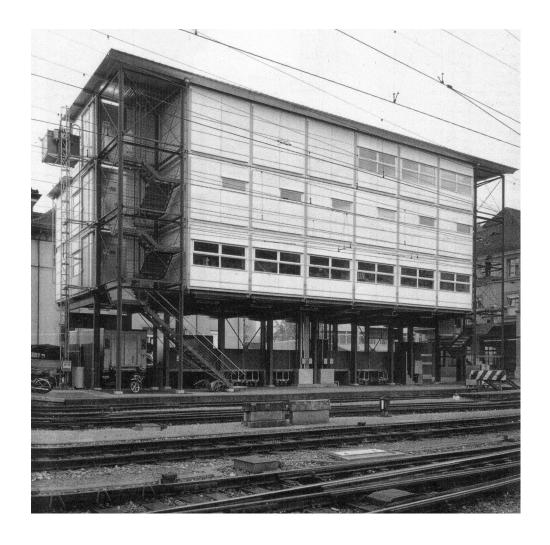
Category Modular Reusable Small impact on landscape	Project Unit Construction System for Pavilions	Author 4a (M. Burkart, E. Pritzer, A. v. Salmuth, E. Tillmanns)	Short description Unit construction system for provisional buildings. Based on a unit of 4,85 x 4,85 m with a 2,80 m clear height. The structure can be extended in any direction and comprises a system of quickly assembled bolted ste coloumns and beams. A choice of roof forms, canopies and other elements as well as a wide range of materials allows gread variation. Internally, partitions can be inserted to create diffent zones. The pavilic can be deconstructed and reerected in a different form.	
Site Europe	Year 1996	Program Exhibition		
m² 47	Cost 1490 € / m²	useful life, intended Single use: 1-5 years Total lifespan: > 10 years	Recyclability Reusable	
Construction Bolted steel coloumns and beams	Material Roof: composite roofing panel: trapezoidal-section sheet steel, insulation Panels: double glazing and other materials	Installation optional  Foundation Single bases	Building character	Source / Photograph Credits - Detail 1996, 8, p.1217 ff - DB 03, 1993, p. 76-78

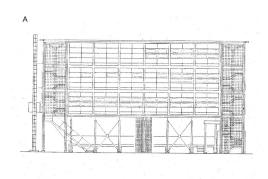


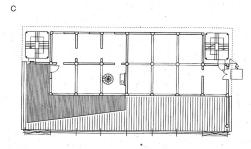


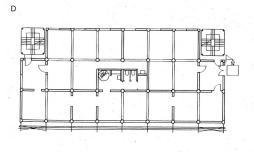


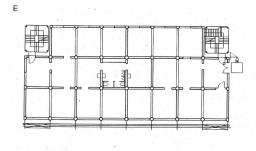
Category Modular Reusable	Project Temporary Office Building	Author Bauart Architekten	Short description Temporary office building. 57 identical cells stacked to form a three storey structure, raised above the grou in a steel structure to make room for railway loading platforms. The addition of the cubes creates a spatial grid with a double layer floor division between all cells (sound insulationa and fire resistance). Staircase and lift are independent external steel structures.  Variations in size are possible, since individual coloumns can be omitted.  Recyclability no recycling concept, material recycling possible	
Site Neuchâtel, Switzerland	Year 1996	Program offices		
m <sup>2</sup> BGF 684 m <sup>2</sup> GF 264 m <sup>2</sup>	Cost 1700 € / m²	useful life, intended 10 years total lifespan > 20 years		
Construction cells: framework of L-shape laminated timber members elevation: steel structure	Material wood, steel	Installation electric inst. at the joints, water inst. in separated ducts.  Foundation concrete	Building character	Source / Photograph Credits - Detail 1996, 8, p.1226 ff

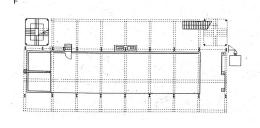






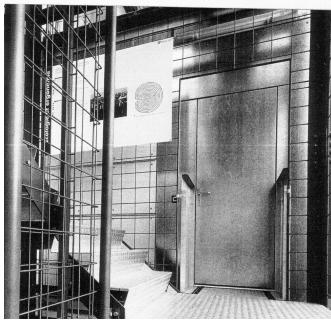














Category Modular Recycling Small impact on landscape	Project Modular-Thun School	Author Bauart Architekten	für eine grosse Zahl von Kindern im schulp Schulbauten realisiert.	asch und möglicherweise nur für eine begrenzte Zeitdauer Raum flichtigen Alter nötig war, wurden vier ein- bis zweigeschossige
Site Thun, Switzerland	Year 1998	Program School	Für die zu erwartenden Funktionen und Anwendungsbereiche wurde ein einheitliches Modulmass gewäh Die Abmessungen wurden so optimiert, dass - insbesondere im schulischen Bereich - die geltenden Norr und Richtlinien eingehalten werden können. Das System Modular-Thun lässt sich auf einfache Weise aufstocken und erweitern. Für Anbauten kann d Fassadenschicht demontiert und die neuen Elemente nach Wunsch angebaut werden.	
m² 446	Cost 1700 € / m²	useful life, intended > 5 years	Recyclability no recycling concept material recycling (wood) possible	
Construction Holzmodulbauweise mit Modular Thun	Material Wood Prefabricated elements	Installation	Building character	Source / Photograph Credits - www.bauart.ch
		Foundation	— ( <del>, )</del>	



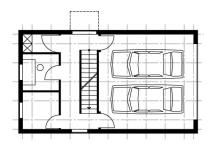


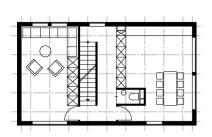


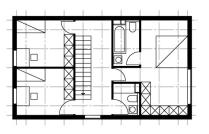
Category Low Budget Modular Recycling	Project oa.sys	Author H. Berlinger, Oskar Leo Kaufmann, Albert Ruef	Short description  Building elements which allow individual, easy to build and low budget buildings for housing or industrial  The system of the building is a 1,20m grid. The elements are usually out of wood and will be build by Berl  Holzbau.	
Site Europe	Year 2000	Program Housing, office		
m <sup>2</sup> BFG 194,40 m <sup>2</sup> GF 64,80 m <sup>2</sup>	Cost 1000 € / m²	useful life, intended permanent	Recyclability no recycling concept, material recycling possible	
Construction Wood framework	Material Wood construction, wood for wall elements	Installation Various choices possible	Building character	Source / Photograph Credits www.oa-sys.com
		Foundation Concrete plate	<b>←→</b>	







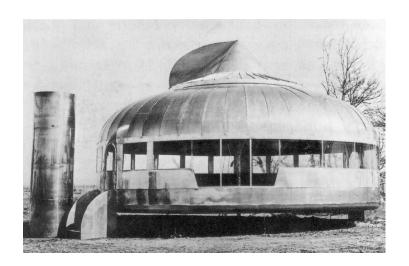


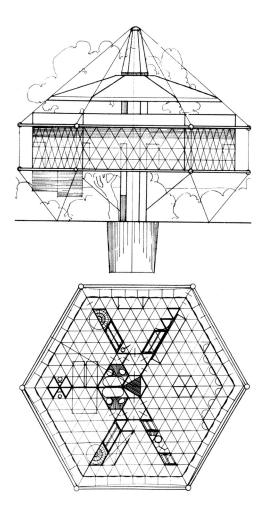


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Category Low Budget Reusable Small impact on landscape	Project Dymaxion House	Author R. Buckminster Fuller	Short description Idea of a self-sustaining house. 3 Types: Basic Design (1927), DDU (Dymaxion Development Unit(19- Wichita Dwelling Machine (1946). All were held by a central column or mast in with the installation (power, heating, water) at witch the the floor construction was suspended. Beneath was the space for the car. All rooms were on one flo	
Site	Year	Program	away furniture) and could be shipped worldwide in	duced house, but it never achieved mass production, except
USA	1927	Housing	hexagonally (later versions were round) and had a	
m <sup>2</sup>	Cost	useful life, intended	Recyclability	
4D house: 146 m <sup>2</sup>	3000 \$ (1927)	Permanent	no recycling concept	
Construction Central mast at which the whole house was suspended.	Material Steel, aluminium alloys, plexiglass (minimum of weight)	Installation - All installation infrastructure in the central mast. Water preparation, solar cells on the mast  Foundation Minimum surface contact due to the tension suspension from the central mast. No surface sealing	Building character	Source / Photograph Credits  - Krausse, J., Lichtenstein, C. [Hrsg.] (1999): Your private sky: Design als Kunst einer Wissenschaft. R. Buckminster Fuller. Müller/Baden: 122-145  - Krausse, J., Lichtenstein, C. [Hrsg.] (2001): Your private sky: Discourse. R. Buckminster Fuller. Müller/Baden: 82-105  - Ludwig, Matthias: Mobile Architektur, Geschichte und Entwicklung transportabler und mobiler Bauten, Deutsche Verlagsanstalt Stuttgart, 1998, p.106 ff



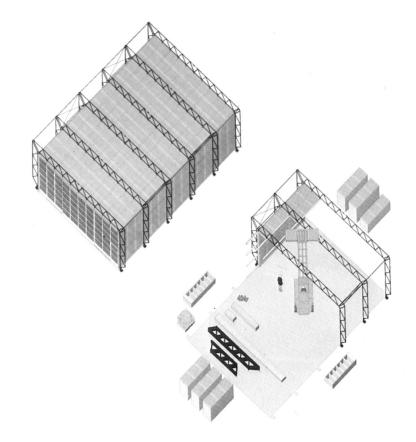


\*Wichita Dwelling machine 49



Category Modular Reusable	Project Patera Building System	Author Hopkins, Michael	Short description  The company Patera Products Limited asked for a modular system based on small elements, which can used as industrial building as well as for office and trade building.  Patera was not developed as a single building but as a modular construction system with prefabricated structure and wall elements, which are so small that they are easy to handle, transport and erect. The sandwich panels with mineral fiber isolation between metal plates are used for fasade and roof. The building can be expanded or reused.  Michael Hopkins developed the System "Patera" for temporary exhibition pavilions for an architecture festival.	
Site UK	Year 1980	Program Industry		
m <sup>2</sup> GF 1080 m <sup>2</sup> 216 m2 each module (18 x12 m, height 3,5 m)	Cost	useful life, intended permanent	Recyclability Reusable	
Construction prefab steel structure elements, outside of building	Material prefab sandwich panels for fasade and roof prefab steel structure elements	Installation Power cable and water installation are integrated in sandwich panels.  Foundation concrete sole plate	Building character	Source / Photograph Credits - Industriebau, K. Ackermann, DVA, 1994, p.108 - www.archinform.de/projekte/5503.htm - Bayerer, Peter: Fakten für die Hosentasche Nr. 1, Flexible Bauten, UdK Berlin, 2003

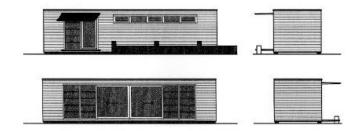


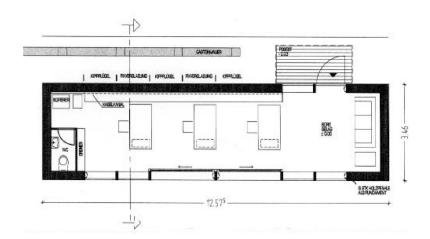


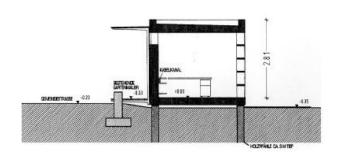


Category Modular Rapid Assembly Reusable Recycling	Project House Su-si	Author Johannes Kaufmann, Oskar Leo Kaufmann	Short description  Transportable building unit in various sizes (10-14 m length, 3-3,5 m width, 3 m hight) and for various use Can be a dwelling in different uses or any office, atelier or pavilion. It is prefabricated in one piece, with doors and windows. The units are transported by truck and erected or site using a mobile crane. Production takes 5 weeks, but installation of the building takes only 5 hours for 30-50 m² building. The housing version has kitchen, bathroom and sleeping area. The building owner only has to prepare the foundation and the installation. It is also possible to build it on stilts.	
Site Europe	Year 1996	Program Housing Office Pavilion		
m² 36	Cost 1750 € / m²	useful life, intended permanent	Recyclability material recycling (wood, insulation)	
Construction wooden truss construction with panels	Material  construction: wood framework exterior walls: wood, insulation interior walls: gypsum plaster board glazed wall and window openings (customer can select different woods or other materials, as well as interior finishes)	Installation Incl. installation for kitchen and bathroom (installation on site has to be prepared) Foundation concrete sole or wooden pile foundation	Building character	Source / Photograph Credits - Richardson, Phyllis: XS:Big Ideas, Small Buildings, Thames & Hudson Ltd, London, 2001, p.166 ff - www.jkarch.at - www.olk.cc



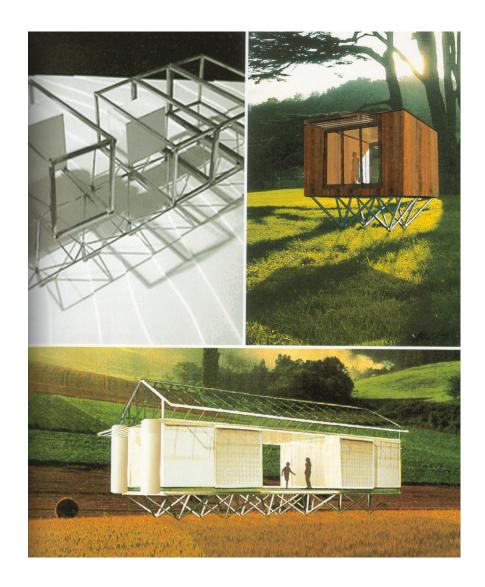




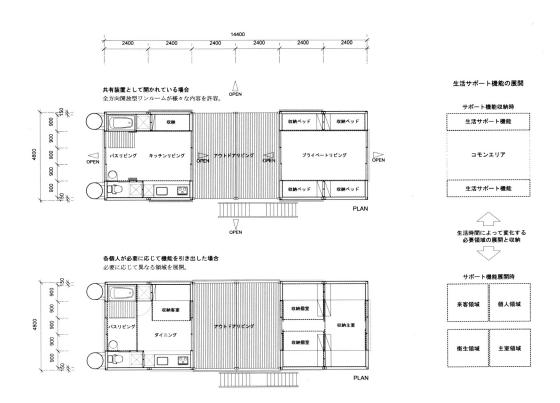




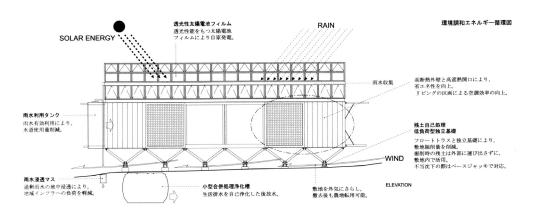
Category Modular Reusable Small impact on landscape	Project Secondhouse Project	Author Koh Kitayama	Short description  The project was a study undertaken with the housing division of an automobile company.  The company's research center studies various materials that are of great potential use for architecture. A unit that is movable needs a self-sufficient system built into it so that it is not dependent on infrastructur attached to the land. The structure is designed so that it can be lifted on a truss and placed in a natural setting. The legs of the truss can be lengthend or shortened to fit any terrain. Materials that are as light a possible were chosen for the house to make it easy to transport.	
Site Fujino, Japan	Year 1998	Program Housing		
m <sup>2</sup> 64,8 (14,4 x 4,5)	Cost	useful life, intended Single use: < 5 years Total Lifespan: permanent	Recyclability Reusable	
Construction light steel frame unit, 1 story  The legs of the truss can be lengthend or shortened to fit any terrain.	Material light materials Studies various materials that are of great potential use for architecture.	Installation Ecological and independent system: Self-sufficient system of water supply, drainage and energy (solar).  Foundation Depending on soil conditions (point foundation maybe necessary)	Building character	Source / Photograph Credits - Kitayama, Koh: On the Situation, Koh Kitayama 1993/05-2002, Gallery Ma, Toto, Tokyo, 2002, p.144f



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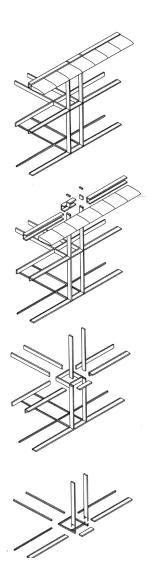
移動可能であるためには土地に付随するインフラに頼らない自給自足のシステムを内在する必要がある。 そこで、この建築は給排水、エネルギーシステムを 自給自足することにメリットのあるセカンドハウス として計画した。自然敷地を想定するためトラスで 本体を持ち上げる構造とし、トラスの脚の長さで土 地の起伏に対応することにしている。





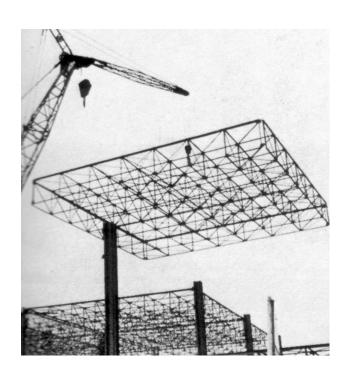
Project Modular Exhibition System (MAS)	Author KSV Architekten, Krüger, Schubert, Vandreike (Berlin)	Short description  Exhibition system for BMW, based on ad grid to form various two storey constructions. Composed of f elements, high variability.  Functional-technical design to show the Cooroprate Design of BWM.	
Year 2000	Program exhibition pavilion		
Cost	useful life, intended Single use: 1 week - 5 years Total lifespan: > 15 years	Recyclability Reusable	
Material Aluminium, steel	Installation optional  Foundation	Building character  ←—→	Source / Photograph Credits - Bauwelt 8, 2000, p.22
	Modular Exhibition System (MAS)  Year 2000  Cost  Material Aluminium, steel	Modular Exhibition System (MAS)  Year 2000  Program exhibition pavilion  Cost  useful life, intended Single use: 1 week - 5 years Total lifespan: > 15 years  Material Aluminium, steel  KSV Architekten, Krüger, Schubert, Vandreike (Berlin)  RSV Architekten, Krüger, Schubert, Vandreike (Berlin)  Installation optional	Modular Exhibition System (MAS)  KSV Architekten, Krüger, Schubert, Vandreike (Berlin)  Program exhibition pavilion  Cost  useful life, intended Single use: 1 week - 5 years Total lifespan: > 15 years  Installation optional  Building character  Foundation  Exhibition system for BMW, based on ad grelements, high variability. Functional-technical design to show the Co



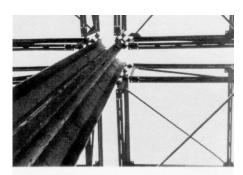




Category	Project	Author	Short description	
Modular	Factory in Longerone	Morasutti, Bruno	Factory, built with a system of extendable framework bearers.  The 7,5 x 7,5 m framework fields are prefabricated and laid as a whole piece between the columns. T nodes at the four corners of the coloumns allow to connect either roof framework and inserted cieling exterior and interior wall elements.  The system is extendable in both horizontal directions.	
Site	Year	Program		
Longerone, Italy	1967	Factory for electronic components		
m²	Cost	useful life, intended	Recyclability	
56,25 (one module)	No information	permanent	No recycling concept	
Construction Stell framework, built-in coloums with	Material Steel	Installation	Building character	Source / Photograph Credits - Ackermann, Kurt (Hrsg.), Industriebau, Ausstellung
framework fields			veranstaltet von der Universität Stuttgart, Deutsch Verlags-Anstalt, Stuttgart, 1994, p. 85	
		Foundation Foundation necessary		

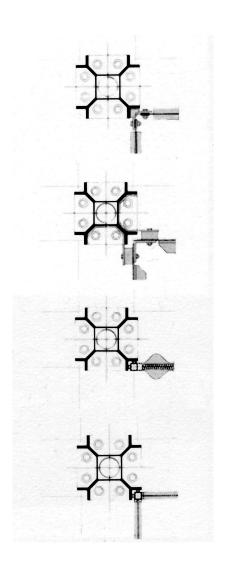


\*Roof element 57



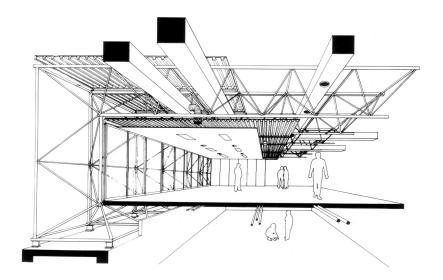


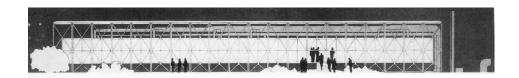




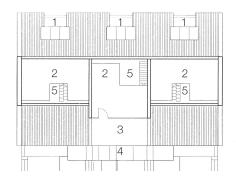


Category Modular	Project B&B-Italia Office Building	Author Renzo Piano, Richard Rogers	Short description  The building houses offices of an furniture manufacturer. It has a completely free plan, with a modular structure that permits easy expansion. It can be extended ad infinitum, just by continuing to add elements The construction spans of 27 meters (40m long) made with extremely light self-supporting structures. Also for climatic reasons a double roof was build. The structure between the two layers of the roof also houses the service and ventilation ducts.  (One of the challenges of the design was that there shouldn't be any element with a diameter larger than centimetres. The idea was to reduce everything to a very slender structure, to a sort of filigree: at bottom, a formal and rather sophisticated exercise, an effort of stylistic and plastic research carried out with the components of metal supporting structures.)	
Site Novedrate, Como, Italy	Year 1971-73	Program Office Building		
m <sup>2</sup> 1500 m <sup>2</sup>	Cost no information	useful life, intended Permanent	Recyclability No recycling concept	
Construction Self supporting structure of frames of metal skeleton framing	Material Construction: Steel-framework. Facade: sandwich elements, glass Roofs: Trapezoidal sheet - one on the space (insulation) - one on the frame-structure ( weather protection).	Installation Installation outside, as objects, in the layer of the framework  Foundation socket of reinforced concrete basement	Building character	Source / Photograph Credits - Buchanan, Peter: Renzo Piano Building Workshop, Sämtliche Werke, Band 1, Gerd Hatje, Stuttgart, 1994, p.45 p. 50-51 - Compagno, Andrea: Renzo Piano - Eine methodische Suche nach Kompetenz, Instituf für Hochbautechnik, ETH Zürich, 1991, p.84-89











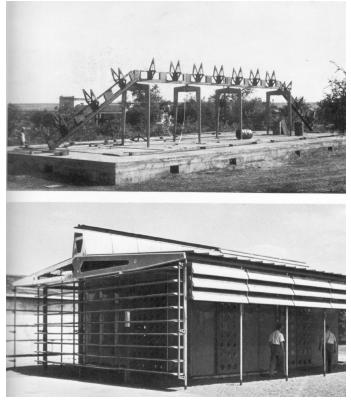
\*Facade Detail Bridge to the old office building View

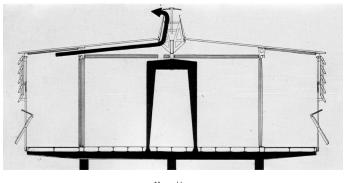






Category	Project	Author	Short description  Variation of the Meudon houses (Metal houses) for Africa. Easy and fast assembly (one day / 4 per without machines and scaffolding: 1. platform put on concrete foundations 2. portal columns set up i middle connected by a middle beam 3. roof elements fixed a the middle beam, opened and support wall elements. Louver facade and big roof overhang make it possible to adapt to climatic environm requirements. The profile allowed a effective ventilation with a special ridge construction.  Light construction (according to its volume) so that it can be transported easily.	
Low Budget Modular Rapid Assembly	Tropical House	Prouvé, Jean		
Site Africa	Year 1949	Program Housing		
m² 64 m²	Cost	useful life, intended Permanent	Recyclability No recycling concept	
Construction Steel framework. Portal colourns connected by a middle beam. Roof elements lay on the middle beam and on the wall	Material Aluminium panels, steel construction	Installation	Building character	Source / Photograph Credits - Prouvé, J. (1971): Une architecture par l'industrie. Architektur aus der Fabrik. Industrial Architecture. Ed. d'Architecture Artemis/Zürich. 212 S. - Ludwig, Matthias (1998): Mobile Architektur. Geschichte
elements.		Foundation Platform on conrete foundings	<del></del>	und Entwicklung transportabler und modularer Bauten. Deutsche Verlags-Anstalt/Stuttgart. S. 46-50



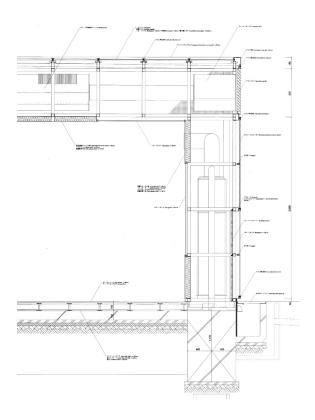


\*Assembly View Cross section



Category Modular Reusable	Project Ora Town Hall	Author Riken Yamamoto	Short description This complex of buildings is located within a public park and combines government offices with a public to hall.  The building will be constructed of a steel structure referred to as ORA units. These are grid frames o mm-square section pipes based on a 750 mm module. The wall units and beam units are connected by b bound together with metal belts. On either side of the ORA units, glass sheets, opaque panels, light fittings open grills will be installed in accordance with the character of each space.	
Site Ora, Japan Gunma Prefecture	Year 2005	Program urban project, government offices and a public town hall		
m² 9800	Cost	useful life, intended permanent	Recyclability No recycling concept	
Construction steel grid frames of 50 mm-square section pipes based on a 750 mm module. Bound together by metal belts.	Material - glass sheets, opaque panels, light fittings and open grills will be installed steel grid frames	Installation rainwater pipes, air-condition machinery and light equipment will be bound to the ORA units with belts and supported by metal components.  Foundation Foundation slab necessary	Building character	Source / Photograph Credits - JA no.51, 2003, p. 6-19

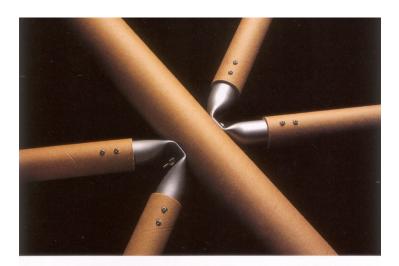


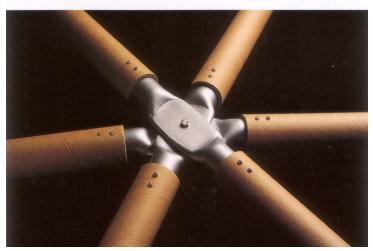






Category Modular Recycling	Project Paper Structure	Author Shigeru Ban Happold + Terrell Rooke (structure)	Short description  The paper tube structure will be covered with corrugated polycarbonate panels, but otherwise the structist completely open.	
Site Puilly-en Auxois, France	Year 2002	Program Structure for boathouse		
m² Variable	Cost depends on size of the structure	useful life, intended > 5 years	Recyclability Material recycling	
Construction Paper tube structure in a six-legged spider shape with steel joints.	Material Paper tube Steel	Installation No installation  Foundation Anchorage necessary	Building character	Source / Photograph Credits - Shigeru Ban, Projects in Process to Japanese Pavilion, Expo 2000 Hannover, Gallery MA, Tokyo, 2000. p.41 ff - Ban, S.: Aedes, Galerie für Architektur und Raum (2001): Shigeru Ban, recent projects. [ / [Hrsg.: Kristin Feireiss]. Berlin, p. 24ff - Mc Quaid, Matilda: Shigeru Ban, Phaidon, London, New York, 2003, p. 72f

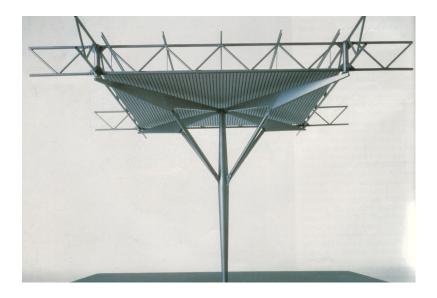




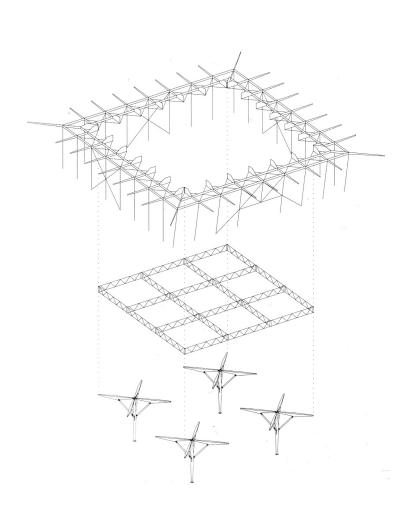
\*Detail 64

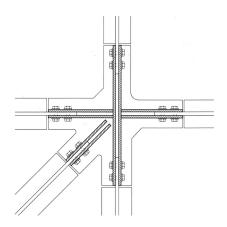


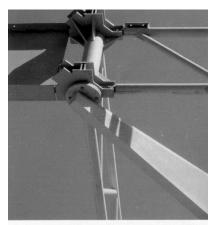
Category Modular	Project Modular Load-Bearing Construction	Author Barthel & Maus (München, Germany)	Short description A System for cooporate architecture for car showrooms. Modular system, that can be extended in any direction. It comprises a 7x7m grid of lattice girders supporte by columns at 14x14 centers. The special shape of the column and the arms (tapered form) as well as the use of hollow steel section sha give the construction a coorporate design.  Recyclability no recycling concept	
Site Europe	Year 2001	Program Roof structure for car showroom		
m <sup>2</sup> one module: 49 (7x7 m)	Cost No information	useful life, intended permanent		
Construction grid of lattice girders supported by col- umns (14x14m grid). Individual canopy with central column with 4 diagonal arms, supported by raking struss.	Material steel	Installation - Foundation Concrete plate	Building character	Source / Photograph Credits - Detail 2001, 4, p. 630 f













3 Autorenarchitektur



Category Reusable Small impact on landscape	Project Loftcube	Author Werner Aissliner, Studio Aisslinger	Short description  Loftcube is a temporary minimal living unit for city nomads which spend only a short time in one city. The building can be transported (in one piece) by helicopter to the site. The modular panels make an individual interior layout possible.	
Site Universal Entertainment GmbH, Stralauer Allee 1, 10245 Berlin	Year 2003	Program Housing		
m² 42	Cost 1527 € / m²	useful life, intended Single use: < 1 year Total life span: > 10 years	Recyclability No recycling concept	
Construction Wood framework	Material Construction: wood modules with plastic cladding (white polystyrene) Facade frame: bankirai wood	Installation GWP installed  Foundation Depends on soil condition	Building character	Source / Photograph Credits - "press cd, loftcube project", Studio Aisslinger, Oranien- platz 4, 10999 Berlin - www.aisslinger.de > details



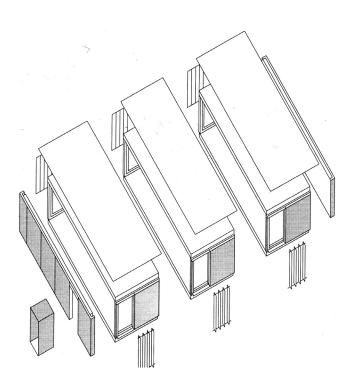


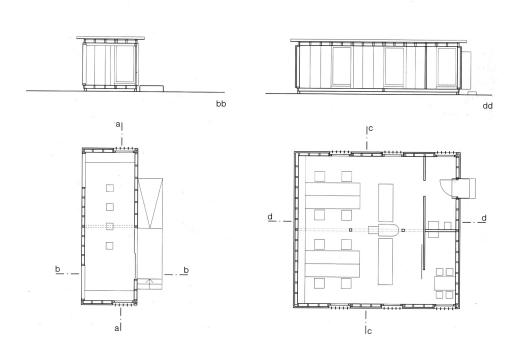




Category Low budget Modular Reusable Small impact on landscape Site Nürnberg, Germany	Project temporary Bank  Year 2000	Author aml architekturwerkstatt Matthias Loebermann  Program Bank	Short description Flexible, low-cost and temporary structure. Modular system that consits of a basic unit (3x9m, room hight 2,50 m). 3 modules are combined her to create a single structure (9x9m). For the use of a pavilion only or module is used.  All elements are timber frame construction with insulation. To reduce the span of the roof, a row of column inserted at the middle. Room heigh windows can be installed in every module, with pivoting luvres to prov sunshading.	
m² 81 m² (one module: 27 m²)	Cost	useful life, intended 1-5 years	Recyclability Reusable	
Construction Timber frame construction	Material Timber, insulation	Installation -	Building character	Source / Photograph Credits - Detail 2001, 4, p. 638 f
		Foundation Supporting base, consisting of three beams. Due to the dead load no other anchorage ist needed.	<b>←</b> →	









Category Recycling Rapid Assembly Reusable Small impact on landscape	Project paraSITE	Author Attila Foundation (Kas Oosterhuis, Menno Rubbens, Ilona Lénárd)	conceived as a web lounge. It is a real time behav	21m deep, that can be set down anywhere. The interior is our. Every half hour it lights up brightly in a slow-motion word). Visitors can enter the silver tent through a narrow slit.
Site Europe 1st use: R96 media event, Rotterdam, Netherlands	Year 1996	Program weblounge, information pavilion		
m² 25	Cost	useful life, intended Single use: 1 day Total lifespan: several years	Recyclability Material recycling	
Construction Inflatable membrane	Material Membrane	Installation -	Building character	Source / Photograph Credits - Melis, Liesbeth (Ed.): Parasite Paradise A Manifest for temporary architecture and flexible urbanism, NAI Publishers, /SKOR, Rotterdam, 2003, p. 95 ff
		Foundation put on the floor, no surface sealing		





\* Interior view 73



Project	Author	Short description	
Japanese Expo Pavilion Expo 2000	Shigeru Ban	The roof (72m by 35 m with a max. hight: 15,5 m) is covered by a specially developed waterproof and fireproof translucent paper which is reinforced by being bonded to an inner transparent pvc membrane. ends of the dome are closed with the same material, carried on diagonal grids of carboard. Besides the dome the offices are situated in standard transport containers.  A ramp is leading one storey up from where one is able to perceive the big volume of the pavilion. The dome was intended to be a completly sustainable architecture with little industrial waste. (Biggest paper structure ever built)	
Year 2000	Program Exhibition pavilion		
Cost no information	useful life, intended 5 months	Recyclability Material Recycling	
Material Structure: cardboard tubes, rope, cables / stiffening: timber Roof skin: paper, pvc membrane Offices: containers	Installation Standart installation  Foundation Steel hoves filled with sand	Building character	Source / Photograph Credits - Arch. Rev., 2000, 1243, Sept, p. 50-53 - DB 2000, 09, p.88-103 - Mc Quaid, Matilda: Shigeru Ban, Phaidon, London, New York, 2003, p. 60 ff
	Japanese Expo Pavilion Expo 2000  Year 2000  Cost no information  Material Structure: cardboard tubes, rope, cables / stiffening: timber Roof skin: paper, pvc membrane	Japanese Expo Pavilion Expo 2000  Year 2000  Program Exhibition pavilion  Cost no information  Material Structure: cardboard tubes, rope, cables / stiffening: timber Roof skin: paper, pvc membrane Offices: containers  Shigeru Ban  Shigeru Ban  Shigeru Ban  Shigeru Ban  Installation  Structure: Cardboard tubes, rope, cables / stiffening: timber Roof skin: paper, pvc membrane Offices: containers	Japanese Expo Pavilion Expo 2000  Shigeru Ban  The roof (72m by 35 m with a max. hig fireproof translucent paper which is rei ends of the dome are closed with the sessibles the dome the offices are situal A ramp is leading one storey up from The dome was intended to be a complex paper structure ever built)  Cost



\*Interior view 74





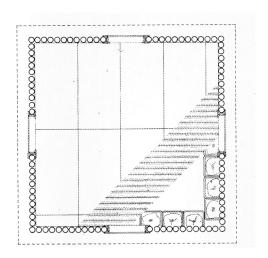


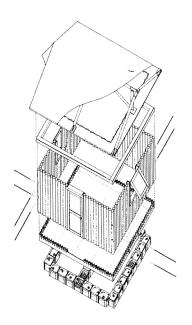


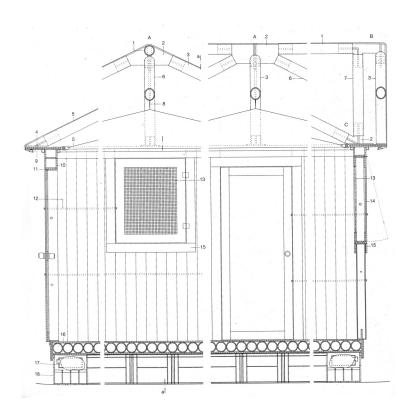


Category Low Budget Rapid Assembly Recycling Small impact on landscape	Project Paper Log House	Author Shigeru Ban	Short description  Temporary log house of paper tubes made for victims of the Earthquake in Kobe 1995. Cheap structure could be built by anyone and quickly assembled. A hut for four persons can be erected within six hours. At the Minamikomae Park in Kobe more than 20 units had been built. Not only did the log houses cor favourably with other types of temporary housing in terms of cost and ease and speed of construction they were easy to recycle after use and easy to store. This prototype has since been used in a number countries.  Walls and floor and loadbearing roof structure constist of cardboard tubes. Floor tubes between two laye laminated wood boards. Tubes are notched. Layer of waterproof sponge set between the tubes so that the air can change.  Recyclability  Material Recycling, All parts recyclable.	
Site Kobe, Japan	Year 1995	Program Housing for emergency use		
m² 16	Cost 160 € / m² 2500 € for one house	useful life, intended <5 years		
Construction Paper Tube Structure	Material Cardboard tubes (11cm, 0,4cm thick), beer crated laminated wood boards canvas sponge, PVC tent membrane for ceiling and roof	Foundation Beer crates, filled with sand, put on the ground. No surface sealing.	Building character	Source / Photograph Credits - Lotus international 105, 2000, p.86-87 - Detail 1996, 8, p. 1236 ff - Mc Quaid, Matilda: Shigeru Ban, Phaidon, London, New York, 2003, p. 34 ff



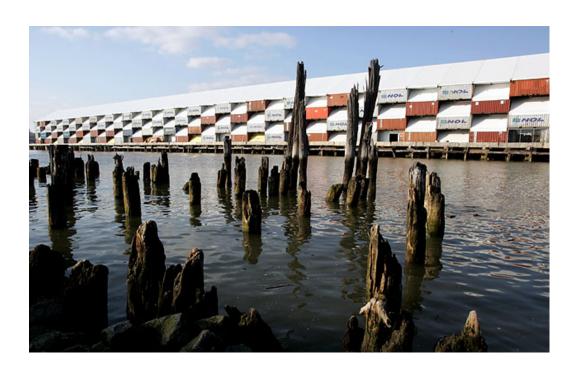








Category Low Budget Modular Recycling, Resuable	Project Nomadic Museum	Author Shigeru Ban	Short description Temporary museum. Space composed by shippin disassemble and transport). Exhibition space was transparent membrane.	g containers and membrane roof (easy building, built with an individual paper tube grid-shell structure with
Site New York, USA	Year 2005	Program Temporary Museum		
m <sup>2</sup> 13.500 m <sup>2</sup>	Cost 259 € / m² (total: 3.5 mio €)	useful life, intended 3 months	Recyclability Product Recycling (Shutters) Material Recycling (Paper Tubes) Container reusable	
Construction Paper Tube Structure Steel Structure Shipping Container	Material construction (Paper Tubes, steel) container (metal) membrane (plastic coated)	Foundation foundation necessary	Building character	Source / Photograph Credits - Ban, S.: Aedes, Galerie für Architektur und Raum (2001): Shigeru Ban, recent projects. [Ausstellung Aedes East Forum, 12. August - 16. September 2001] / [Hrsg.: Kristin Feireiss]. Berlin, p. 12ff









Project	Author	Short description	
Jukkasjärvi Ice Hotel	Yngve Bergquist, Ake Larsson, Kako Nordström	The Jukkasjärvi Ice Hotel is a complex of 4000 m2 snow buildings which are erected yearly. Inside the temperature stays at -5 C, uneffected by the visitors.	
			ciples: Artifical snow is shot on to steel moulds to shape vaults. The d is moved to the next place to repeat the process - creating in the end
Year 1997	Program Hotel	a tunnel space. To prevent the vaults from sagging, ice columns drilled in segments out of the Torne Rive are stacked in the middle of the space.  Ice architecture is event-architecture, where, in reality, time or no-time, becomes the building material if The most important quality that transforms snow architecture into an event is the knowledge of its ultir dissolution.	
Cost	useful life, intended	Recyclability	
69 € / m²	1 winter season	Recycling: Ice and snow melts every sp	pring
(total 276 000 €)			
Material Snow, ice	Installation	Building character	Source / Photograph Credits - "Ephemeral / Portable Architecture", AD Architechtural Design, 1998, p.16-21
	Foundation No foundation necessary		
	Jukkasjärvi Ice Hotel  Year 1997  Cost 69 € / m² (total 276 000 €)  Material	Jukkasjärvi Ice Hotel  Yngve Bergquist, Ake Larsson, Kako Nordström  Year 1997  Program Hotel  Cost 69 € / m² (total 276 000 €)  Material Snow, ice  Foundation	Jukkasjärvi Ice Hotel       Yngve Bergquist, Ake Larsson, Kako Nordström       The Jukkasjärvi Ice Hotel is a complex of temperature stays at -5 C, uneffected by temperature stays at -5 C, uneffected by temperature stays at -5 C, uneffected by The structure is based on molding print snow sets for 2-3 days before the mould a tunnel space. To prevent the vaults from are stacked in the middle of the space. Ice architecture is event-architecture, variety that transford dissolution.         Cost 69 € / m²       useful life, intended 1 winter season       Recyclability Recycling: Ice and snow melts every space. To prevent the vaults from the mould a tunnel space. To prevent the vaults from some sets for 2-3 days before the mould a tunnel space. To prevent the vaults from some sets for 2-3 days before the mould a tunnel space. To prevent the vaults from some sets for 2-3 days before the mould at unefficiency in the mould a tunnel space. To prevent the vaults from some sets for 2-3 days before the mould at unefficiency in the mould at unefficien

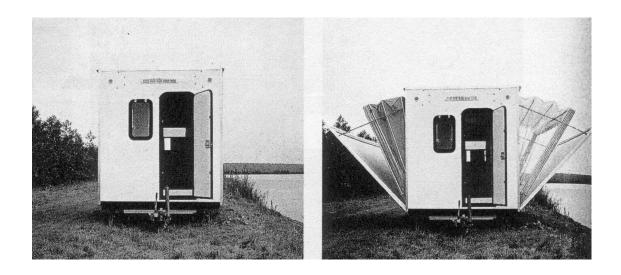


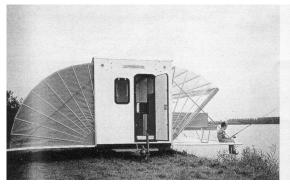


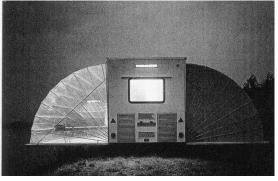
\*View Interior view

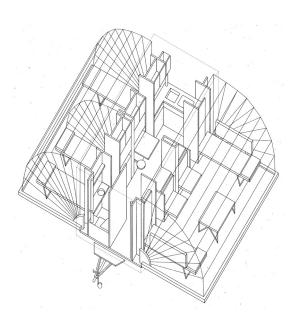


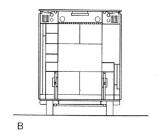
Category Rapid assembly Reusable Small impact on landscape	Project Extendible Caravan with Tent Roofs Markies	Author Eduard Böhtlingk	Short description  Caravan that provides extension by allowing the side walls to be folded down. Core (2,2 x 4,5m) incl kitchen, dining space, bathroom and WC can thus be enlarged to the size of a small house (4,5 x 6.)  The extension areas are covered with folding tent roofs (can also be opened). Floor flaps and roofs operated by electric motors.	
Site Europe	Year 1985	Program Housing	Furniture can be foldet up in part to achieve flexib	ulity.
m <sup>2</sup> 10.30 m <sup>2</sup> (core) 30 m <sup>2</sup> (extended)	Cost	useful life, intended single use: < 1 day total lifespan: permanent	Recyclability no recycling concept	
Construction Caravan. Sandwich panels	Material Bodywork: 30mm coated polyester coated sandwich panels reinforced at the edges with steel. Furniture: multiplex sheets with vinyl or synthetic-resin coating.	Installation plug-in caravan installation  Foundation	Building character	Source / Photograph Credits - Bauwelt 6-7, 2000, p. 34 ff - www.bohtlingk.nl
		stands on wheels	0	

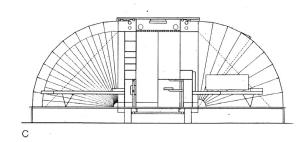


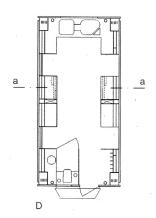


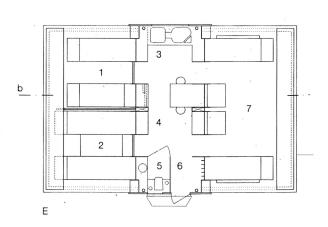






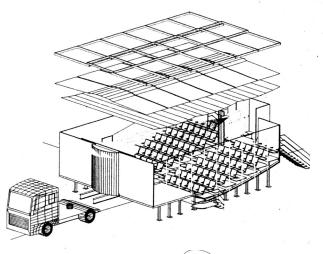


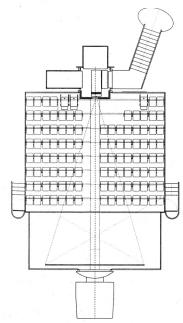


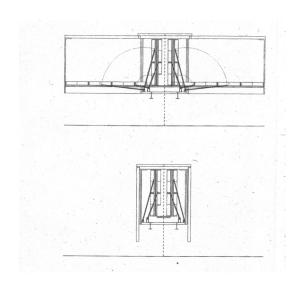


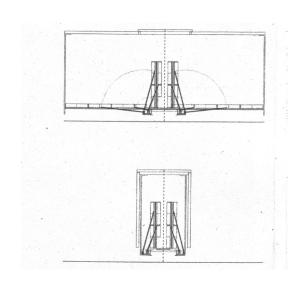


Category Reusable Small impact on landscape	Project Mobile cinema (Project)	Author Circus Architects, London	Short description Truck trailer that can be opened and enlarged to a cinema. The 13,6m trailer is equipped with projection-a soundsystem, internet and satelliteconnection, aircondition and wheelchair access and has 110 standard cinema seats.  Assembly: opening of the sidewalls to the top (forms another roof). Sidewalls can be shifted out. Panels the can be opend to the bottem form the floor, laid on adjustable columns. Counter, stairs, seats and screen we be assembed at last.  Recyclability Reusable	
Site Scotland, UK	Year 1996	Program Cinema		
m <sup>2</sup> 16 m <sup>2</sup> (folded)	Cost no information	useful life, intended Single use: 1 day Total lifespan: permanent		
Construction Truck trailer	Material Panels, metal, plastic	Installation Power engine, climatic control	Building character	Source / Photograph Credits - Detail 1996, 8, p. 1206
+		Foundation truck trailer on wheels, extension on adjustable columns, no surface sealing	7 V V V	





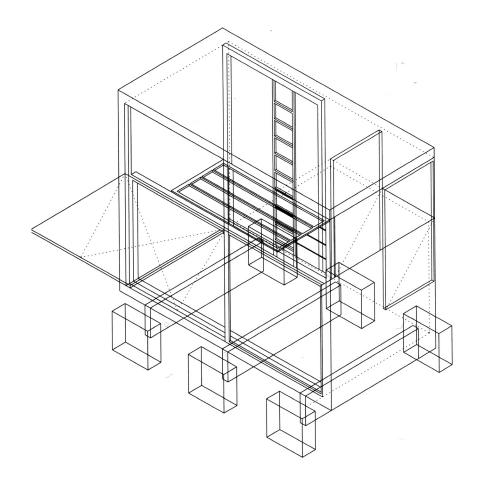






Category Reusable Small impact on landscape	Project Multifunctional Extra Room	Author Exilhäuser (Pfaffing, Germany)	Short description  Multifunctional small building, 4x2 m, divided in three rooms: atelier with sleeping niveau above and a hi Wood construction, pre-fabricated, various facade element possible. Inside a wooden shell that covers installation, equipped with foldable furniture. Isolation possible.  By neon-lights different light moods can be created. (The box becomes a architectural object at night.) As temporary and flexible movable container the building needs no building licence.	
Site Pfaffing, Germany	Year 2001	Program mulifunctinal additional room (housing, atelier)		
m² 8	Cost 4375 € / m²	useful life, intended Single use: < 1 year Total life span: permanent	Recyclability Reusable	
Construction Timber construction	Material Timber, plexiglas	Installation	Building character	Source / Photograph Credits - DBZ 5/2001 p. 72
		Foundation Laid on a sealed surface in the city		





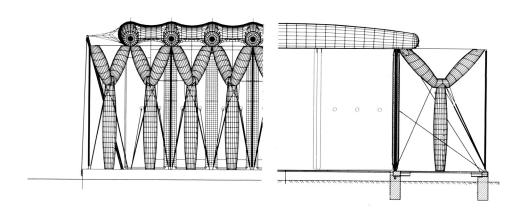
\*Axonometric Projection 85

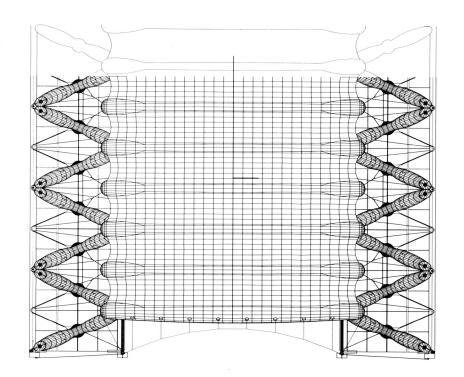


Category Reusable Small impact on landscape	Project Airtecture	Author Festo Corporate Design Group (Rosemarie Wagner, Axel Thallemer, Udo Rutsche)	Short description  The pneumatic exhibition building that was developed by Festo reacts to environmental influences like a lorganism. Air chambers that are inflated with high pressure and intelligently arranged, form a building.  330 single air-inflated chambers and a computer create a self-controlled system which checks the pressu each chamber at regular intervals and controls it in accordance with a weather station.  Various technologies and membrane materials had to be re-developed to realise Airtecture. The result is a very well-functioning building that can be folded up in a standard international 40-ft container, if necessary	
Site Esslingen, Germany	Year 1996	Program Exhibition		
m <sup>2</sup> 375 m <sup>2</sup>	Cost 3272 ∈ / m² (total cost 1.227.100 ∈)	useful life, intended Single use: < 5 years Total life span: > 10 years	Recyclability Reusable	
Construction Pneu (330 air chambers are inflated with high pressure)	Material Poyestermembrane Hypalon- and Levaprencoating Pneu muscle: Poliamid or Trevira CS membrane / Siliconecoating	Installation Heating and lighting system	Building character	Source / Photograph Credits - Herwig, Oliver: Featherweights, Munich, Prestel, 2003, p.96ff
		Foundation Metal grid platform above ground		



\*Exterior view 86







Category Reusable Small impact on landscape	Project Airquarium	Author Festo Corporate Design Group (Axel Thallemer)	Short description  Airquarium" is a newly developed inflated air structure whose idea is borrowed from a natural pheno if raindrops hit a water surface, a spherical skin of water stretches above the point of impact in the shadow the foundation it stretches a membrane cupola supported by air with a diameter of 32 meters a height of 8 meters. The material of the membrane consists of a synthetic caoutchouc whose overal permeability is higher than that of glass. The caoutchouc is fire resistant and – should there ever be a membrane consisting of water and vinegar.  The structure and pertaining technology can be transported in two 20-foot containers that fit onto a struck.	
Site Esslingen, Germany	Year 2002	Program Exhibition		
m² 629	Cost	useful life, intended Single use: < 5 years Total life span: > 10 years	Recyclability Reusable	
Construction Pneu (membrane supported by air)	Material  Membrane: synthetic caoutchouc whose overall light permeability is higher than that of glass	Installation -	Building character	Source / Photograph Credits - Herwig, Oliver: Featherweights, Munich, Prestel, 2003, p.96ff - http://www.designpreis.de/2002/designpreis11.html
		Foundation A ring filled with 120 tons of water serves as the foundation and anchorage of the mobile structure		

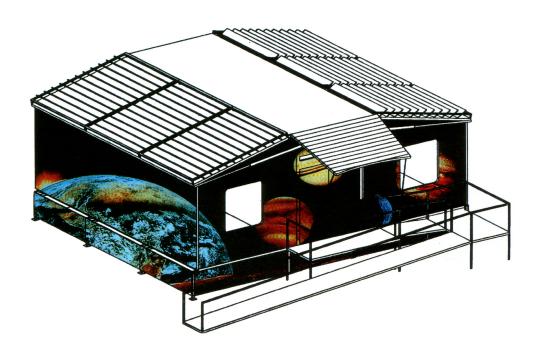




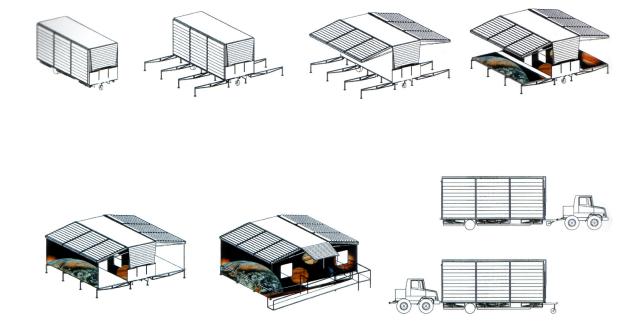
\*Interior view 89



Category Reusable Small impact on landscape	Project Mobile Campus	Author FTL Happold	Short description The New York City School Construction Authority established the requirement for temporary deplc classrooms that can augment school facilities at a specific location and move on after they are no I needed.  FTL Happold developed a mobile camus for 300 students. Over 100 schools will be served by these wh buildings. These facilities can also be used in stand-alone situations. The buildings are deployed fi staging area and are capable of carrying all of their own infrastructure which makes them entirely indepe of public services and utility grid.  The prototype design utilises a 8m long trailer with walls that unfold to create a 9x8 m classroom. The time is about 1 day.	
Site New York City, USA	Year 1998	Program mobile campus classrooms, administration offices, library, room for art / music, science, computer work, cafeteria and gym		
m² 64,6	Cost ~1000 € / m²	useful life, intended Single use: several weeks Total lifespan: permanent	Recyclability Resuable	
Construction Trailer steel construction	Material Trailer Luminous fabric roof Wooden wall panels	Installation Buildings are capable of carrying all of their own infrastructure: Power generation, heating, air conditioning, toilets, water storage, fuel storage, etc.  Foundation No foundation needed wheeled buildings	Building character	Source / Photograph Credits - "Ephemeral / Portable Architecture", AD Architechtural Design, 1998, p.80-85

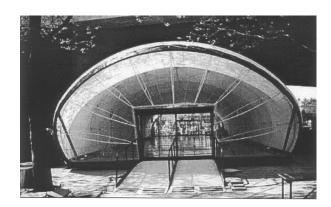


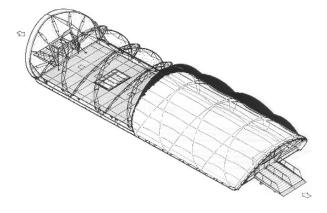
\*Axonometric view 90





Category Reusable Small Impact on Landscape modular	Project  MoMi Exhibition Tent	Author Future Systems	Short description The tent is designed for the Museum of Motion Pictures in London, UK. The transluzent membrane is out of Tenera. The upper construction is an arched steel structure. The assembly / dismantling takes two days (6 persons).	
Site London, UK	Year 1991	Program Exhibition		
m <sup>2</sup> 276	Cost 1882 € / m² (total cost 519.467 €)	useful life, intended 1 year	Recyclability No recycling concept	
Construction compass roof (arched steel structure)	Material Lenera membrane (skin) steel (construction) aluminium panals (floor)	Installation Installation inside double floor construction  Foundation Anchorage necessary	Building character  ←—→	Source / Photograph Credits - Przybylok, Michael: Mobile & Modular, ITKE, University Stuttgart, 2003

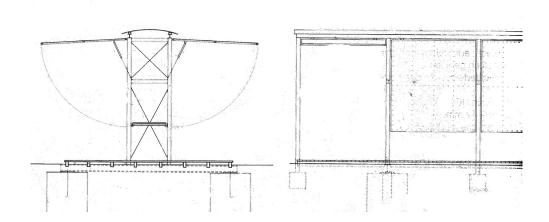






Category Modular Rapid Assembly Reusable	Project Exhibition Pavilion	Author Béatrice Jullien	Short description  Exhibition pavilion to show the reconstruction of a historic garden .  The leigthweight construction can be assembled within a short time. Six steel frames support the presentati talbes, which consists of a number of interchangeable modular panels. The spring operated steel flaps at the sides can be opened to provide protection against the elements.	
Site Vallery, France	Year 1996	Program Exhibition pavillion		
m <sup>2</sup> 56	Cost	useful life, intended 1-5 years	Recyclability No recycling concept, reusable	
Construction Steel frames	Material Steel, timber boarding	Installation -	Building character	Source / Photograph Credits - Detail 1996, 8, p.1212
		Foundation Single concrete foundtations for steel beams which support a wooden sole	/\\\	





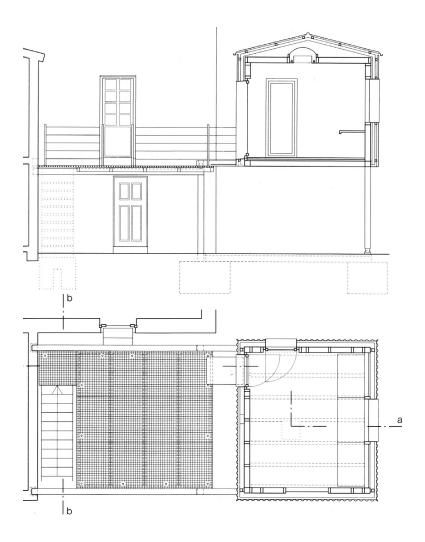




Category	Project	Author	Short description  Addition to a small house in the country. Flexible workspace that can be moved on two steel tracks. In the summer, the studio is seperated from the house by a terrace of steel grating; in the winter it is brought clos and is accessible directly from the house. The platform of metal grating which let light penetrate to the groundless. The railing can be quickly dismounted, faciliating a swift rollback of the extension in winter. The new annex has the same cross section than the existing extension in the 1950s.  The interior panels can be removed to turn the studio into a greenhouse	
Small impact on landscape	Movable Studio	Gerhard Kalhöfer, Stefan Korschildgen		
Site	Year	Program		
Remscheid, Germany	1997	Flexible workspace, Enlargement of the living area		
m²	Cost	useful life, intended	Recyclability	
14		permanent	Material recycling partially possible.	
Construction	Material	Installation	Building character	Source / Photograph Credits
Raised framework of hollow steel	Outside walls: corrugated PVC Interior walls: plywood panels Platform: metal gratings	Electrical installation visibly housed in the cavity behind the panels. Power supply plugged in from below		- Lotus international 105, 2000, p. 34 ff - Detail 1998,1, p. 28 ff - db, 7/ 98
		Foundation Steel framework is mounted on industrial rollers in channel-section tracks	0 0	



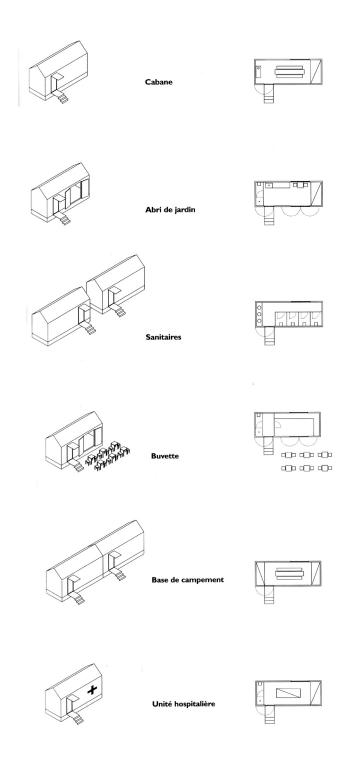






Category Modular Rapid Assembly Reusable Small impact on landscape	Project A&B House	Author Oskar Leo Kaufmann & Johannes Norlander	Short description Prefabricated small house on wheels for different programs. Multi-use dwelling, not bigger than a parkil It can be delivered in parts or in whole. It can be ordered via internet with various packages (window package, shutter package, facade op base package, toilet/shower unit, kitchen package, electricity / heating, oven, solar cell package, pafurniture). (Should be not final solution but a intermediate stage to the development of a modular construction syste constists of prefabricated elements.)	
Site Europe	Year 2002	Program Housing		
m <sup>2</sup> 12,8 (5,80m x 2,20m x 3,17m)	Cost 6190 - 15000 € / m²	useful life, intended Single use: 1 day Total lifespan: permanent	Recyclability Material recycling possible, reusable	
Construction Wood construction, wood panels	Material Floor, walls and roof: wood panels (69mm plywood with a coat of paint) Window and door frames: natural	Installation electric installation on the surface Plug-in system	Building character	Source / Photograph Credits - L'architecture d'aujoud'hui 341, 07/08 2002, p. 24 ff - www.salzburg.com/sn/sonderbeilagen/artikel/409423.
	aluminium Stairs an sockes: perforated metal plate	Foundation Elevated on 6 metal feet or wheels on a concrete baseplate or on 6 provided single bases.		





\*Variations for basic module 98

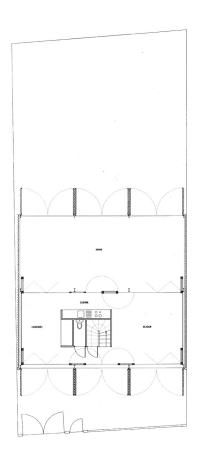


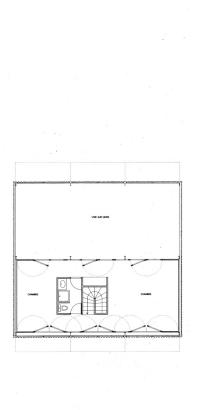
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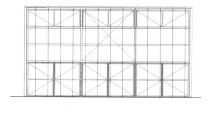
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Category Low budget	Project Latapie House	Author Anne Lacaton, Jean Philippe Vassal	Short description  Low budget house with very flexible living space for a famility with two children. Fits into the street profile, simple volume. Street side: metal frame covered by opaque cement-fiber cladd Garden side: callding with transparent PVC.  Wooden volume wedged into the frame the opaque cladding, defines an insulated and heated winter sp With this simple method the habitable space is doubled (can be used only in summer).  The house can so be converted from a most closed to a most open state in accordance with the neer light, transparenct, intimacy, protection and ventilation. The habitable part of the house can be varied from smallest (living room and bedrooms) to the largest (embracing the whole garden).	
Site Floirac, Bordeaux, France	Year 1993	Program Housing		
m²	Cost	useful life, intended permanent	Recyclability No recycling concept	
Construction House: metal frame Conservatory: wooden frame	Material House: Facade - cement fibre cladding Consevatory: Facade - transparent PVC	Installation interior block with installation, including toilet, kitchen (ground floor), bathroom (1st floor) and the staircase  Foundation Concrete sole-plate	Building character -	Source / Photograph Credits - Lotus international 105 / 2000



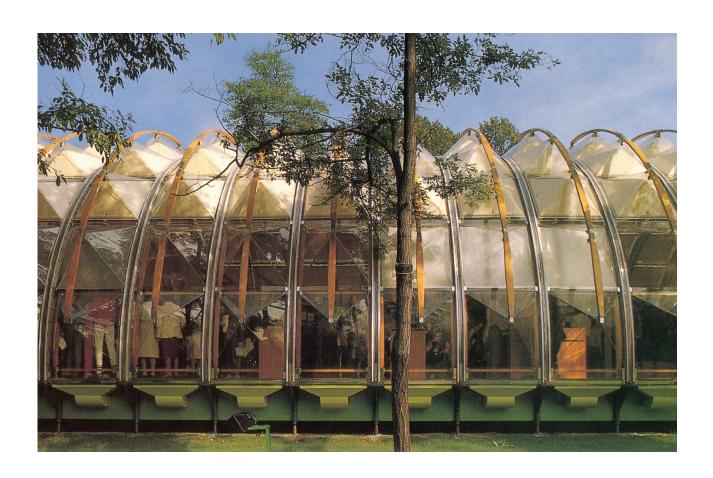


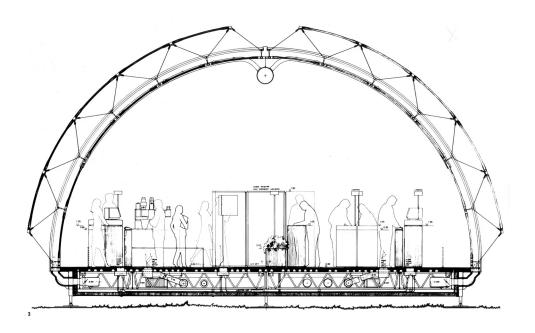






Category Modular Reusable Small impact on landscape	Project IBM Travelling Pavilion	Author Renzo Piano	Short description  A temporary pavilion designed to house an exhibition staged in the parks of various European cities. 4 meters long, 12 meters wide, and 6 metres high, it is made up of 44 arches. It is a transparent and impavilion, immersed in nature.  The pavilion was intentionally demolished at the end of its tour across Europe. The exhibition message (telecommunication makes it possible to work anywhere) required a experime building, that could also be erected in various locations.	
Site various cities in Europe	Year 1982-86	Program Exhibition Pavilion		
m² 580	Cost	useful life, intended Single use: several weeks Total lifespan: 5 years	Recyclability reusable	
Construction Barrel vault, single axial. Two half- arches joined at the roof, consist of six pyramidal elements with supports of wood and metal joints.	Material Pyramidal elements: transparent, light polycarbonate material Sticks: laminated wood Aluminium joints Different material glued together by a ultra-strong adhesives.	Installation in the floor layer  Foundation built on stilts, small impact on the landscape	Building character	Source / Photograph Credits - Futagawa, Yukio: Renzo Piano Building Workshop, Ga Architect 14, A.D.A. EDITA, Tokyo, 2001, p.76 ff - Buchanan, Peter: Renzo Piano Building Workshop, Sämtliche Werke, Band 1, Gerd Hatje, Stuttgart, 1994, p.112 ff - Compagno, Andrea: Renzo Piano - Eine methodische Suche nach Kompetenz, Institut für Hochbautechnik, ETH Zürich, 1991, p.126 ff





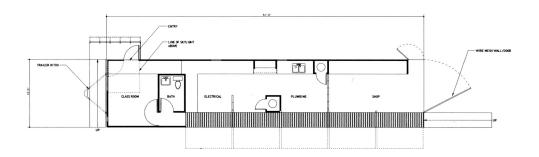


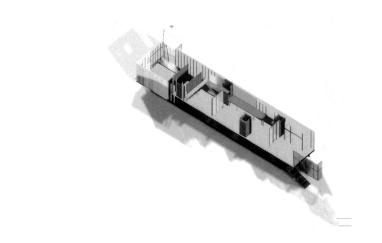




Category Low Budget Rapid Assembly Reusable Small impact on landscape	Project Office for Mobile Design	Author Lawrence Pugh (Pugh + Scarpa ), Jennifer Siegal (OMD)	Short description  Mobile home that has been converted into a "mobile center of construction training", an initiaive whose airr to provide owners with suggestions about how to maintain their houses. The center is a classroom-worksh used to teach the main techniques of building maintenance: plant engineering, capentry and painting. The mobile home measure 4, 27 x 19,8 meters. One of the walls on the longest side can be raised, leaving tha side competely open: above it runs the gangway providing access to the classrooms. The translucent pane of the wall, inclined at a right angle, function a bise-soleil an regulate the gflow of air.  The project was made by students, thats why assembly of the mobile building was for free. Building materi was collected by students, which reduced the costs of the building to a minimum.	
Site Venice, California, USA	<b>Year</b> 1998	Program Portable Contstruction Training Center		
m <sup>2</sup> 84,5 (19,8 x 4,3 )	Cost 15,4 € / m² (total cost 1300 €)	useful life, intended Single use: 1 day Total life span: permanent	Recyclability No recycling concept	
Construction Steel framework roof: wood construction	Material Metal gratings wood panels roof construction: wood floor: metal	Installation Plug in system for mobile homes Foundation	Building character	Source / Photograph Credits - Lotus international 105, 2000, p. 36-37 - Siegal, Jennifer (ed): Mobile, Princeton Architectural Press, New York, 2002, p. 116 f
+		no foundations, on wheels	0 0	



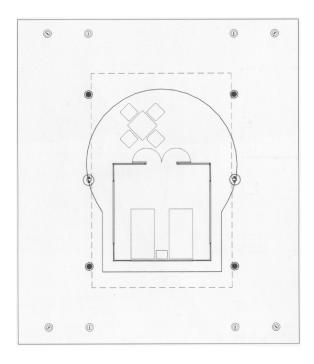






Category Recycling	Project Campamento turistico Cayo Crasqui	Author Jorge Rigamonti	Short description  Tourist village on the Carribean Sea in the area of a national park, attempts to make the smallest impact possible on the landscape of the corall atoll.  Small lodges, connected with a wooden boardwalk. Service facilities are concentrated in the main building and the cafeteria.	
Site Los Roques, Venezuela	Year 1991-1994	Program tourist village		
m <sup>2</sup> 18 m <sup>2</sup> per lodge	Cost	useful life, intended 3 years	Recyclability Roof: Product recycling. Lodges: Material recycling.	
Construction Doubled structure: wooden hut, covered by an sunlight roof.	Material Lodge: wood Roof: Textile membrane	Installation Installation concentrated in the main building and cafeteria.	Building character -	Source / Photograph Credits - Lotus international 105, 2000, p. 89 ff
+		Foundation Low surface sealing (concrete slab)		



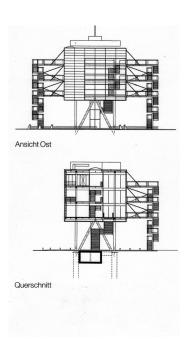


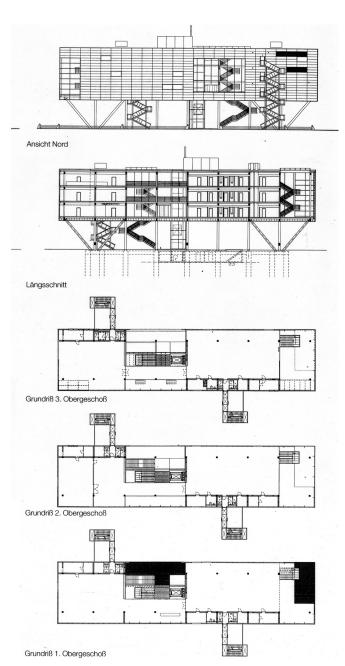
\*Plan of a lodge 106



Category Reusable	Project Info Box	Author Schneider + Schumacher (Frankfurt am Main)	Short description  Temporary pavilion, erected within 3 months, raised seven meters above the ground to provide a view of the building sites at Potsdamer Platz. A three storey entrance hall affords access to a three storey exhibition space and other facilities.  Planned to be deconstructed and reerected somewhere else.	
Site Potsdamer Platz, Berlin, Germany	Year 1995-2001	Program Exhitibion space, Information Center		
m² 930 (building area)	Cost 3584 € / m²	useful life, intended 5 - 7 years	Recyclability reusable	
Construction socket: concrete filled tubular steel struts. structure is braced by diagonal members in both directions. building: steel pillars and beams	Material steel beams, steel and concrete loadbearing slabs with trapezoidal section metal sheeting. facade: stove-enamelled sheet steel panels	Installation Standard installation of GWP  Foundation Bored piles	Building character -	Source / Photograph Credits - Detail 1996, 8, p.1221 ff - AIT, 96/03: 72-77





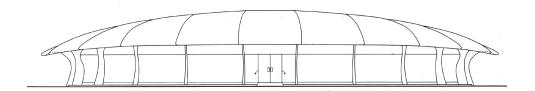


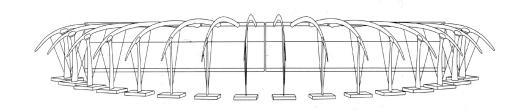


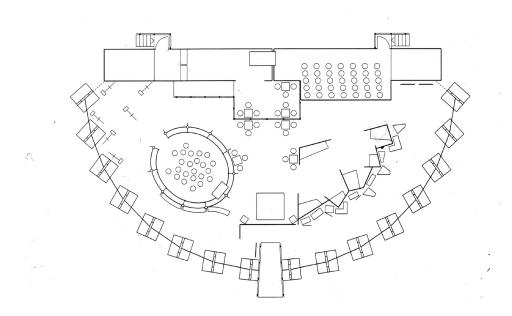
Category Reusable Small impact on landscape	Project "Sehnsucht"	Author Studio Andreas Heller	Short description  Pavilion designed to house touring exhibitions. Two lorries that transport the entire construction form the back of the shell-like pavilion when it is assembled. They support the ends of the semicircle of aluminiu grider elements. The lorries also provide space for an information centre and various events. A transluct membrane roof is drawn over the girders, the walls are clad with cellular panels.	
Site Köln	Year 1996	Program Mobile Exhibition Pavilion		
m² 400	Cost	useful life, intended Single use: 1 week Total life span: permanent	Recyclability no recycling concept, reusable	
Construction Girder-coloumn construction, shell like one edge supported by two lorries	Material , girder, columns - aluminium roof - translucent membrane walls - polycarbonate cellular panels	Foundation  Foundation  Erected on a sealed surface. Water-filled shallow containers fix the	Building character	Source / Photograph Credits - Detail 1998, 8, p. 1432 f



\*View 109



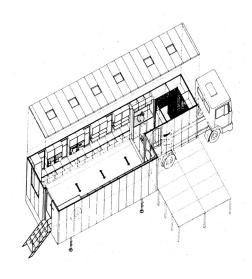






Category Rapid Assembly Resuable Small impact on landscape	Project "Kulturmobil"	Author Zvonko Turkali	Short description  Workshop to promote cultural contents at schools.  Truck with trailer that bears a box which ist constructed like a drawer. By wheel-away element the interior space can be enlarged from 2,5m to almost 5m. The truck can be used in both positions. Enlightment by windows in the car-body wall, roof lights and glazed doors.  The interior fittings are constucted in a 60 cm grid. The furniture hang in vertical steel-rail to adapt the roto various needs.  Recyclability  No recycling concept	
Site Frankfurt a. Main, Germany	Year 1996	Program Workshop for consultation for teachers, information, seminars, lectures		
m² 29 (enlarged)	Cost	useful life, intended Single use: 1 day Total lifespan: permanent		
Construction Truck with box of sandwich panels	Material Sandwich panels with plastic covered sheet metal.	Installation Plug-in installation	Building character	Source / Photograph Credits - Detail 1996, 8, p. 1206
+		Foundation On wheels, no foundation		



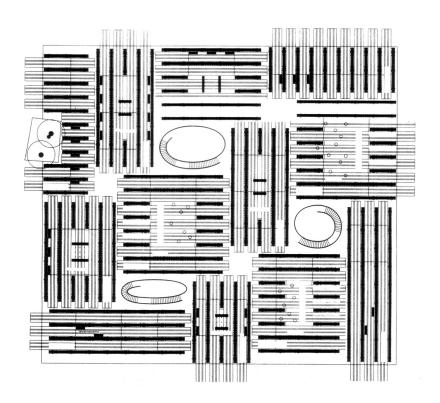




Category Modular Recycling	Project Swiss Expo Pavilion, Expo 2000	Author Peter Zumthor	Short description The pavilion is a "Timber labyrinth" that consists of piled wooden walls. There is no roof. Inside the laby there are three-storey oval towers which house the service parts.  The structure is expected to shrink during the course of the exhibition, the walls will reduce their height Therefore the springs will gradually reduce thei compression and constant supervision will be needed. possible deformation is wanted by the architect.	
Site Hannover, Germany	Year 2000	Program exhibition, art		
m² 3000	Cost 3885 € / m² (total cost 11.656.884 € )	useful life, intended 5 months	Recyclability Material Recycling	
Construction piled wooden elements, hold together by stainless steel rods in tension, stressed by springs	Material timber (main horizontal member: pine, smaller cross pieces: larch) stainless steel rods and springs	Installation Foundation	Building character	Source / Photograph Credits - Arch. Rev., 2000, 1243, Sept, p. 50-53 - DB 2000, 09, p.88-103
		Wooden floor panels (no foundation necessary)		







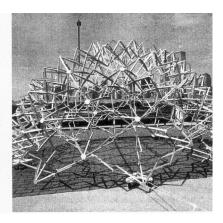
\*Plan 113

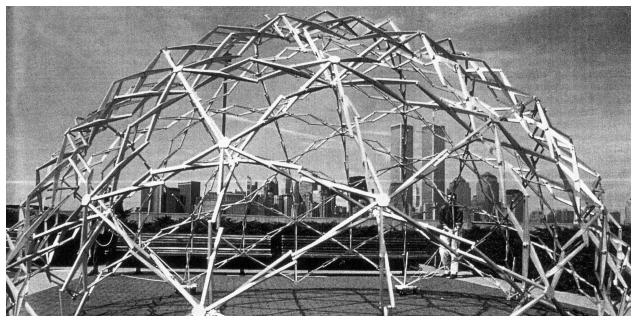


Category Rapid Assembly Resuable Small impact on landscape	Project Geodesic dome - Temporary Unfolding Structure	Author Chuck Hoberman	Short description  Geodesic dome, 6m diameter when extended (only 1,5m when folded together). Set on five rollers, the core is simply pulled open in five directions. Once the rollers are locked, the structure provides a stable an robust geodesic form. Inside the dome a layer of fabric can be inserted that stretches into a membrane-lik skin when thestructure is fully extended. This geometric system allows many different foms to be created, including spheres, ellipsoids, saddle-shaped structures, facetted polyhedra and freely shaped volumes. A final stalbe basic form can support loads not only in tis final extended position, bu in any intermediate stag of unfolding.  Recyclability  No recycling concept	
Site UK	Year 1996	Program Art installation		
m² 19 m²	Cost no information	useful life, intended Single use: < 1 day Total life span: permanent		
Construction Geodesic dome of extendible arms, connected with bolts in siliding bearings.	Material Extendible arms and node poins : aluminium alloy connections: stainless-steel bolts inner roof: membrane	Installation - Foundation	Building character	Source / Photograph Credits -Detail 1996 8 p. 1184 ff
, ,		On rollers, no foundation		





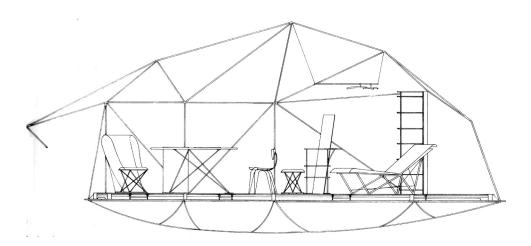


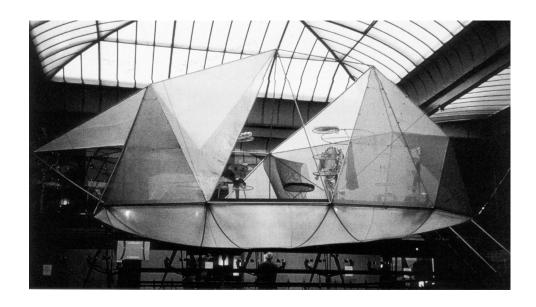


\*Stages of unfolding 114



Category Reusable Small impact on landscape	Project Dwelling for Tokyo Nomad Women Pao	Author Toyo Ito & Ass., Tokyo, Japan	Short description  "Pao" for girls in Tokyo, a city of information and consumption. Some girls, so called "nomad women" sufir the waves of time and informtation need no house, but only this pao, a small space, equipped with the following furniture:  - furniture for dressing up (dressing table, mirror and wardrobe)  - furniture of knowledge (information cockpit with integrated chair and table with magzines, electric device - furniture for snacks (tea table with cupboard, electrica cooking stove)  This project was presented at an department store in Tokyo, later in Brussels. There it was housed in a spot steel pipes and fabric.  Recyclability  Material recycling	
Site Tokyo, Japan Brussels, Belgium	Year Tokyo 1985 (Pao1) Brussels 1989 (Pao 2)	Program Art Installation Exhibition installation for furniture		
m² 16 m²	Cost No information	useful life, intended single use: < 1 year total life span: > 10 years		
Construction Pao: pipe dome with membrane.	Material Pao: steel pipes, fabric (membrane) furniture for dressing up: tube rings, glass, mirror and wires. information cockpit: steel pipes, expanded metal panels and cloth	Installation - Foundation No foundationh	Building character -	Source / Photograph Credits - Ga Architect 17 2001, p. 36





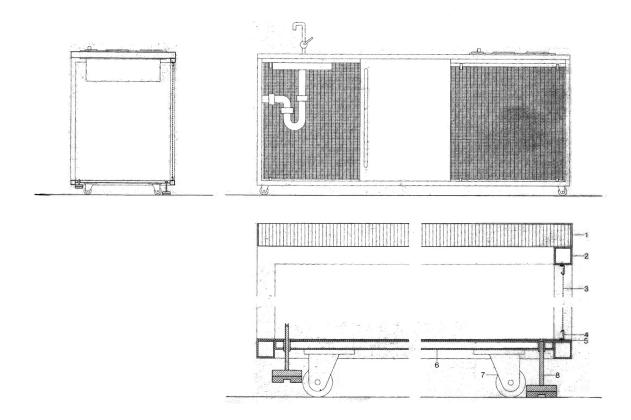


Category Rapid Assembly Reusable Small impact on landscape	Project Mobile kitchen	Author Gerhard Kalhöfer, Stefan Korschildgen	Short description  Kitchen element on rollers, used so furnished a large general space (in a rehabilitated 1920s house). Do there are no fixed furnishings also the kitchen can be moved to various positions and quickly installed according to needs.  The flexible layout and functional working of the kitchen are guaranteed by service boxes and by lightin fittings in ceiling tracks.	
Site Germany	Year 1998	Program mobile kitchen furniture		
m² 2 m²	Cost No information	useful life, intended Permanent	Recyclability No recycling concept	
Construction 30/30 stainless-steel SHS frame	Material Kitchen covered with stainless-steel mesh. Installation boxes (in the room) cov- ered with coloured plastic-sheet.	Installation Plug-in installation.  Foundation On rollers	Building character	Source / Photograph Credits - Detail 1998, 8, p. 1420 f











Category Small impact on landscape	Project Black Maria	Author Hiroshi Nakao	Short description  Art installation which is standing in the garden of the Sezon museum of modern art, Karuizawa.  Two elements of timber frames with metal sticks on wheels, that can be moved and arranged in different configurations.  With its curving walls it suggest varying degrees of thickness. When closed, it forms a dark and deep howhen slowly opended, the hollow splits and a broad hole is produced. When the split reaches its full exponentheless, the hole again disappears and the original hollow folds back on itself, like a glove, turned in out. Now it looks like a thinly shaved flake. A folding screen that sucks space inward or rather inspires spand expires it.  Recyclability  Material recycling possible	
Site Karuizawa, Japan	Year 1994	Program installation art		
m <sup>2</sup> 19.5 m <sup>2</sup>	Cost no information	useful life, intended permanent		
Construction One-sided open boxes in the shape of wings, metal sticks at the open sides.	Material Black-stained plywood ash concrete steel	Installation - Foundation On steel wheels, no foundation	Building character	Source / Photograph Credits - Lotus international 111, 2001, p. 58 f - Richardson, Phyllis: XS:Big Ideas, Small Buildings, Thames & Hudson Ltd, London, 2001, p.80 ff

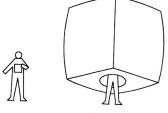


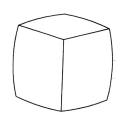


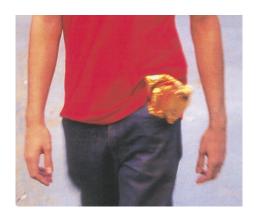




Category Low budget Rapid Assembly Reusable Small impact on landscape	Project Elementary House	Author Martin Ruiz de Azúa	Short description  The elementary house is one room and easy to use because it requires no assembly and it fits in the pool it is to blow up, it should "unfold of body and sun warmth", and gives a shelter to cold and heat, it is so lig (the membrane weights 200 grams), that it swims. When air streams through the lower opening, it blows up. The room is only 8 m².  Inside it is light, because the membrane is transluzent. At night, without sunlight, it sinks down and becon a blanket for the inhabitant.	
Site Spain	Year 2000	Program Art		
m <sup>2</sup> 4 m <sup>2</sup> (inflated) 8 m <sup>3</sup> (inflated)	Cost 50 €	useful life, intended > 1 year (variable)	Recyclability no recycling concept, reusable	
Construction inflated pneu	Material  Double-sided metal polyester (reversible: silver against the heat, golden against the cold), 200gr.  Fabric manufacture / development: Pai Thio	Installation No installation  Foundation No foundation necessary	Building character	Source / Photograph Credits - Richardson, Phyllis: XS:Big Ideas, Small Buildings, Thames & Hudson Ltd, London, 2001, p.204 ff
		No foundation necessary		











4 Objekte mit partiellem Bezug



Category Modular Reusable Small impact on landscape	Project Neumayer Research Station II	Author Alfred-Wegener-Institut für Polarforschung und Meeresforschung (AWI), Germany	Short description  The Neumayer Research Station is the german Research Station in the Antartica.  The stations shape is similar to the character "H": 2 tubular metal structures standing parallel to each of and are connected in the middle by an alley. Each tube is 90m long and 8m in diameter.  Every 10 years a new station has to be built, because of the heavy snow fall (the gain of snow is about yearly). In 2003 the Neumayer station II was buried under the snow as deep as 10 m.	
Site Antarctica	<b>Year</b> 1992	Program Research Station		
m <sup>2</sup> 1600 m <sup>2</sup> (each tube 730 m <sup>2</sup> )	Cost	useful life, intended ~ 10 years	Recyclability No recycling concept container resuable	
Construction Under construction: steel structure Roof: corrugated metal	Material Tubular roof: corrugated metal metal container (isulated) Construction: steel	Installation Power generator Ice melting maschine Wind power  Foundation Platform, no foundation necessary	Building character	Source / Photograph Credits www.awi-bremerhaven.de/polar/neumayer1-d.html



\*Construction 12



\*Interior view 122



Category Modular Reusable Small impact on landscape	Project Halley Research Station V	Author British Antarctic Survey, UK	Short description  The british antarctica research station Halley was founded 1957 by the British Antarctic Survey. The population of the research station varies between 16 pers. (winter) and 70 pers. (sommer).  So far there are 5 stations build. The first 4 stations are burried under snow after approx.10 years. Diff	16 pers. (winter) and 70 pers. (sommer). s are burried under snow after approx.10 years. Different
Site Antarctica	Year 1991	Program Research Station	constructions have been build, from a simple wooden hut to steel tunnles.  The newest station "Halley 5" is a platform which is floating ~4m above the snow surface, and will be every year, to avoid the pressure of the ice and snow on the building.	
m <sup>2</sup> Halley V accomodation bldg 900 m <sup>2</sup> (largest building)	Cost	useful life, intended Halley I - IV: ~10 years Halley V: > 10 years	Recyclability No recycling concept	
Construction Steel platform on 20 columns, underground structure: steel frame	Material Steel Container	Installation Water supply: ice melting maschine Power: power generator Foundation	Building character	Source / Photograph Credits www.smitha.demon.co.uk/zfids
		Building on columns (platform can be lifted, to avoid pressure of the ice on building)		



\*Exterior view 123





Category	Project	Author	Short description	
Reusable Small impact on landscape	Dome C, Concordia	Fave, Jean-Paul (Fance / Italy)	New Antarctic science station (glaciological research) of the French and Italian, built 1999-2004 by building team manager Serge Drapeau from French Polar Institute (IFRTP) and an italian-french team of 10 building workers.  The station consists of 2 elevated, cylindrical buildings with 36 faces and 3 floors, connected by an enclos bridge about 10 meters long. This solution provides a clear separation between areas where noise is produced and areas were peace and quit are wanted by locating them in 2 well-separated buildings. Dome buildings can be raised to stay above the snow. The uplifting is supposed to be performed every 10 years. The base is designed for 16 people year-round, with double that many for a month during the annual chan over period. The station is supplied by regular Twin Otter flights and 3 times a year by a truck traverse fror Dumont d'Urville.	
Site Antarctica	Year 2004	Program Research Station		
m <sup>2</sup> 1614 (each dome is 18,5 m in diameter and has a ground space of 269 m <sup>2</sup> on 3 storys)	Cost 19206 € / m² (total cost 31 mio €)	useful life, intended > 20 years	Recyclability No recycling Concept	
Construction Steel framework	Material Steel construction metal panels for wall and facade (insulated)	Installation Power generator Ice melting tanks  Foundation Piles	Building character	Source / Photograph Credits www.polar.org/antsun/oldissues2001-2002/2002_0120/ concordia.html www-lgge.ujf-grenoble.fr/eng/presentation www.innovations-report.de/html/berichte/ geowissenschaften/bericht-7056.html www.gdargaud.net/Antarctica/Concordia.html





\*Construction site 125

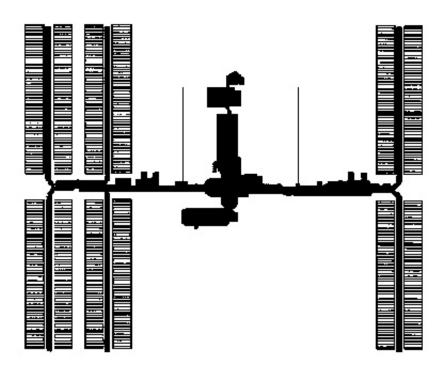


Category	Project	Author	Short description	
Reusable Small impact on landscape	Oil Platform Maersk Guadrian	Maersk, DK	Oil platforms are standing on a fixed concrete or steel base. The program compartments of an oil platform Oil- and gas production, drilling, refinery, and hotel. For the operating procedure are 100 workers necessar Jack-up drilling platforms are used in the shallow water (< 100m) of the north sea.  The Oil platform can be transported on special transport ships. The columns of the oil platform are folded uduring the transport and get extended to the ground at the place of destination. The platform gets lifted up when stabilized on the ground.  Recyclability  No recycling concept	
Site North sea, DK	Year 1982	Program Oil Platform		
m <sup>2</sup> 6956 m <sup>2</sup> (74 x 94 m platform, 100m h)	Cost Operating costs: 140.000 € daily	useful life, intended > 20 years		
Construction Four steel columns	Material Steel columns Steel and concrete platform, which is movable in vertical direction	Installation Power generator fuel tanks water tanks	Building character	Source / Photograph Credits www.northsea-guide.com
		Foundation no foundation (steel columns standing on ground)		



\*View 126

Category	Project	Author	Short description  The Space Shuttle MIR ("peace") started to round the earth in 1986. The MIR complex was 32m long and 31m wide, and had a weight of 140 t. The inner space of the core consisted out of different quarters. At the end-modul was a round docking-station. The MIR was supplied by Progress-capsules. The transport of the people was provided by Sojus. The basic module of the MIR contained accomodation and sanitary space, energy- and life supply, docking station and working section.  Many different modules docked on until 1996: Kwant1 (Research unit) 1987, Kwant2 (Airlock, solar panel) 1989, Kristal (solar panel, biology lab, interconnection system) 1990, Spektr (solar panel, earth observation research instruments) and Suttle-Dock (module with docking station for US Space Shuttle) 1995, Priroda (Earth observation, research instruments) 1996.  Controlled crash of the MIR was in March 2001.	
Small impact on landscape	MIR spaceshuttle	Posaviakosmos, UdSSR Korolev		
Site Universe	<b>Year</b> 1986	Program Space shuttle		
m² original core module: 60 m² (15 x 4,15 m)	Cost	useful life, intended planned lifespan: ~ 5 years actual lifespan: 15 years (1986-2001)	Recyclability no recycling concept	
Construction steel structure	Material ceramics crystal modules MGM, ARIS, ETTF, TEHM ablative heat shield metal	Installation solar panels fuel tanks water tanks orbiter fuel cells  Foundation -	Building character	Source / Photograph Credits www.raumfahrtgeschichte.de/space4/page3c.htm



\*plan 127



Category	Project	Author	Short description	
Reusable Small impact on landscape	Saipem7000	Saipem Group	This vessel built in 1987 by Fincantieri of Italy under Class specifications by RINA, with eight engines, four propellers and 10 thrusters is an impressive sight. Saipem7000 is the largest mobile crane platform of the world. Such a large crane vessel is used to install offshore production platforms and other heavy structure world-wide in open sea.	
Site wordwide	Year 1987	Program Offshore Construction		
m <sup>2</sup> 17226 m <sup>2</sup> (198 x 87m) draft: 45 m	Cost	useful life, intended > 20 years	Recyclability no recycling concept	
Construction Steel construction	Material steel metal panels	Installation water tanks fuel tanks power generator	Building character	Source / Photograph Credits www.northsea-guide.com
		Foundation -	-	

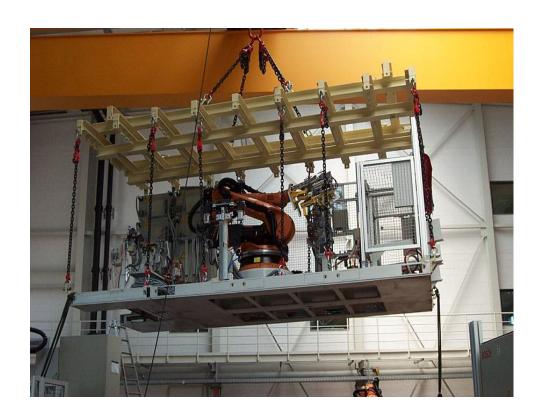




\*View 128



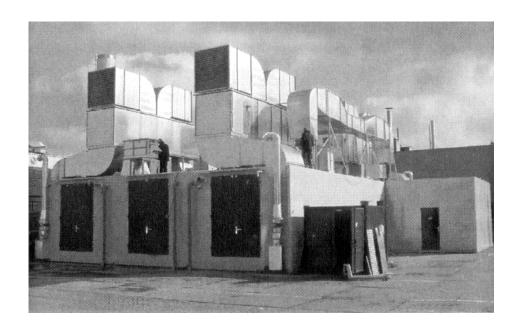
Category	Project	Author	Short description  The goal is to guarantee the location flexibility for the whole factory. For this mobile building concepts an necessary. The mobile module unit for a BMW factory in Germany was developed through interdisciplin teamwork of BMW Group, Arup, and Stram-MPS.  The displacement of factories need new transport and logistic solutions, which was made possible by the transport- and logistic specialist SCHLOPP.	
Rapid Assembly Reusable Small impact on landscape	MobiCell	BMW Group Arup GmbH Strama-MPS		
Site Germany	Year 2004	Program mobile factory		
m² 28 m²	Cost	useful life, intended > 10 years	Recyclability no recycling concept	
Construction steel framework	Material steel metal production machines	Installation all necessary installation integrated	Building character -	Source / Photograph Credits www.fakt.udk-berlin.de
		Foundation foundation integrated	-	



\*Installation 129



Category Modular Rapid Assembly Reusable Small impact on landscape	Project MobiFak-Modul	Author Scott Zwiesel AG	Short description  Business concepts for globally distributed production sites. "MobiFak - Development of a business conc for mobile factories" focuses on developing a business concept for the operation of "mobile factories". Key factor in this concept is the combination of modular manufacturing resources and modular services corresponding to the requirements of the applied manufacturing concept and the focused location. The factory of Schott Zwiesel AG has a satellit for manufacting high-quality glass. Satellite benialtet alle Endfertigung von Trinkgläsern erforderlichen Prozessschritte, and they are zerleg- und transportierbar. I ermöglicht eine Verlagerung aller Ressourcen in kürzester Zeit. Somit werden die Produktionssatelliten Lage sein, sich optimal an neue Standorte und deren Faktoren anzupassen. Hierdurch ist das Unternet in der Lage, gezielt auf die Kundenwünsche in einzelnen Teilmärkten einzugehen sowie Logistikaufwän reduzieren. Zentrale Sicherung des Verfahrens-Know-hows in Deutschland.	
Site Europe, Asia	Year 2004	Program mobile factory unit		
m² 28 m² (40'container: 12,02 x 3,35 x 2,69m)	Cost no information	useful life, intended > 10 years	Recyclability no recycling concept	
Construction steel framework	Material steel, metal, production machines	Installation all necessary installation integrated  Foundation foundation integrated	Building character	Source / Photograph Credits - Schuh, G./ Merchiers, A./ Kampker, A.: MobiFak-Geschäftskonzepte für mobile Fabriken, Springer-Verlag, Berlin, 2004 - www.interconnections.de



\*Concept diagram 130



Category Rapid Assembly Reusable Small impact on landscape	Project Portable sawmill	Author WoodMizer	Short description  Mobile saw machine on wheels, transported like a trailer of a car or tractor. Can be transported direct to t forest or the stockground of the wood, that should be sawed. So the costs of the transport of the wood to sawmill can be saved.  A building for the sawmill is no longer necessary.	
Site Various sites, Europe, USA	Year 1995	Program portable sawmill bandmill & wood processing		
m² Variable	Cost -20.000 €	useful life, intended Single use: 1 day Total lifespan: permanent	Recyclability Reusable	
Construction Mobile saw on wheels, steel construction	Material Steel	Installation None (runs with combustion engine)  Foundation No foundation, on wheels	Building character	Source / Photograph Credits - www.mobilessaegewerk-theobuss.de - www.mobiles-saegewerk.de - www. waldwirtschaft-gochler.de/saegewerk - www. woodmizer.com - www.woodmizer-planet.com



